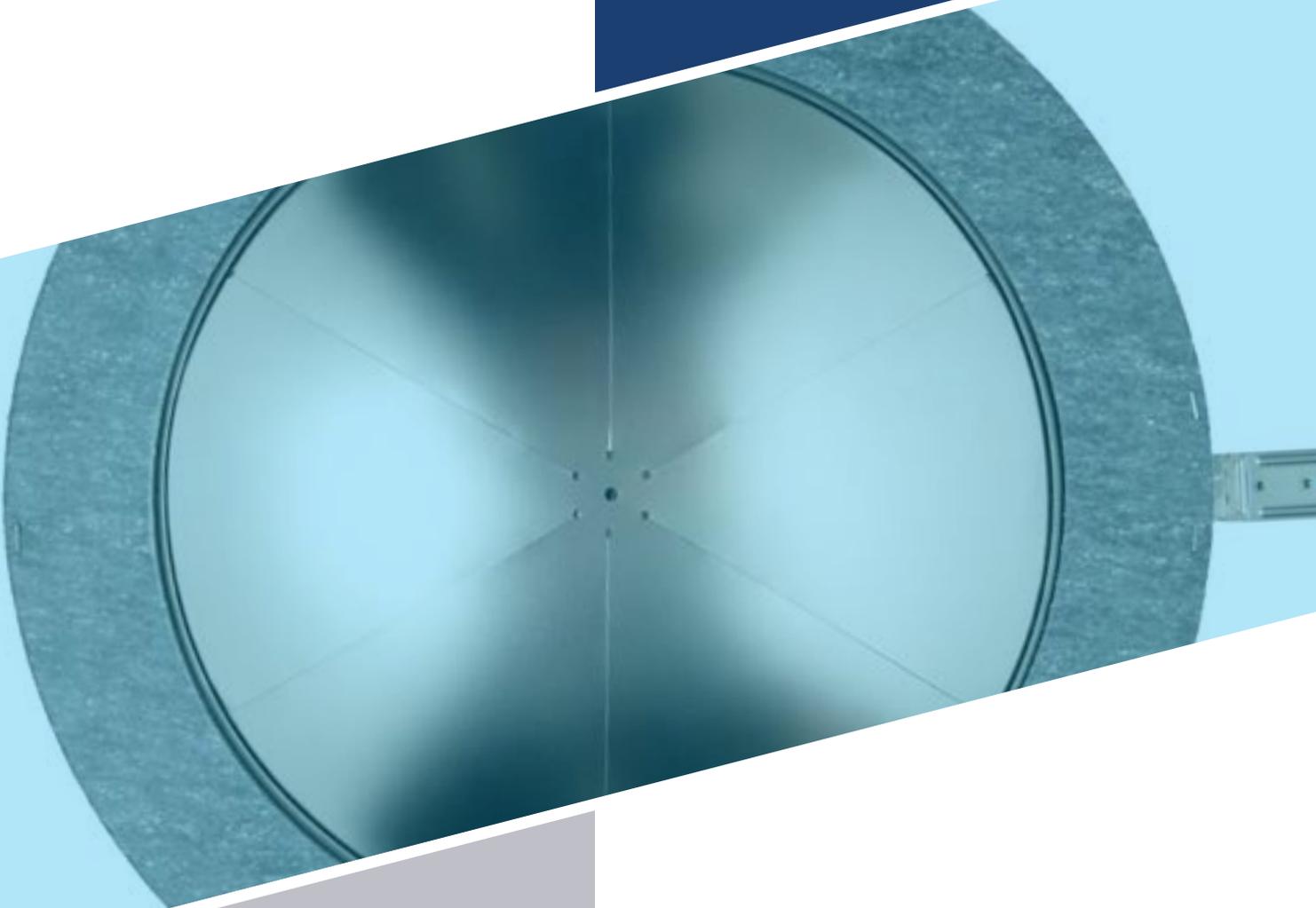




Continental Disc[®]
Corporation

DIRECT MOUNT COMPOSITE RUPTURE DISC

CDC-DM[™] & CDCV-DM[™]



CDC-DM™ & CDCV-DM™

Designed to provide instantaneous, full-opening pressure relief, the Continental Disc CDC-DM and CDCV-DM “direct-mount” holder-less composite rupture discs are differential pressure relief devices used to protect pressurized systems, equipment, and vessels from potentially damaging overpressure conditions. The CDC-DM composite rupture disc is designed to operate in conditions that are not subjected to vacuum conditions, while the CDCV-DM composite rupture disc is designed to operate in vacuum conditions.

Technical Details

- Size Range: 14” – 36” (350 mm – 900 mm)
- Flange Classes: Available in ASME #150 Series A, DIN PN6, and JIS 10K weld neck flange with standard schedule pipe bore
- Materials of Construction:
 - Outlet Gasket: Non-asbestos, Polytetrafluoroethylene (PTFE)*, or GYLON® 3500
 - Outlet Ring: 316 SS, 316L SS, Alloy C276, Alloy 600, Alloy 400 or Nickel
 - Top Section: 316 SS, 316L SS, Alloy C276, Alloy 600, Alloy 400 or Nickel
 - Seal: Aluminum, 316 SS, 316L SS, Alloy C276, Alloy 600, Alloy 400, Nickel or Fluoropolymer
 - Vacuum/Handling Support: 316 SS, 316L SS, Alloy C276, Alloy 600, Alloy 400 or Nickel
 - Inlet Gasket: Non-asbestos or Fluoropolymer
 - Operating Pressure: Up to 80% of the rated (stamped) burst pressure in liquid or gas applications
- Maximum Temperature: 400°F (204°C)
- Burst Range: 2 psig – 59 psig (0,13 barg – 4,06 barg)
- CDCV-DM can withstand full vacuum conditions
- K_R Factors: 0.93 gas/vapor relief, 1.06 liquid relief
- Global certifications and approvals including ASME (UD) and PED (CE)

Features

- The metallic top section can be manufactured from various materials, depending on your application and corrosion-resistance requirements. Seals, protective rings, gaskets and outline liners can also be manufactured from a variety of materials to meet your needs.
- Our preformed composite rupture discs also feature a seven-hole pattern, positioned at the apex of the rupture disc’s top section. This unique configuration, in combination with the pre-cut sections along the dome, provide non-fragmenting characteristics when used with a fluoropolymer seal.
- By using this seven-hole design, thicker, more durable materials can be used to manufacture the rupture disc, while still achieving the high 80% operating-to-burst-pressure ratio.
- Various seal material options, such as fluoropolymers and exotic metals, help ensure excellent corrosion resistance. Our non-metallic seals are essential to eliminate fragmentation.
- An outlet ring is provided on the CDCV-DM and the CDC-DM Composite Rupture Discs for rigidity and to help align the rupture disc within the customer’s flange.
- Ideal for liquid or gas/vapor applications.
- Handling support provided when vacuum support is not specified.

Options

- Available with Continental’s exclusive integral B.D.I.® Burst Disc Indication
- Fluoropolymer coating available

*PTFE outlet gasket not available with integral B.D.I.

SPECIFICATIONS

| Product | Specified Burst Pressure psig (barg) | Corresponding Manufacturing Range -/+ % | Rated (Marked) Burst Tolerance |
|--------------------|--|---|-------------------------------------|
| CDC-DM, CDCV-DM | $\geq 2 - \leq 8$ ($>0,138 - \leq 0,552$) | ± 40 | $\pm 20\%$ |
| | $> 8 - \leq 12$ ($>0,552 - \leq 0,815$) | ± 30 | $\pm 15\%$ |
| | $> 12 - \leq 14$ ($>0,815 - \leq 0,965$) | -10 / +20 | $\pm 10\%$ |
| | $> 14 - \leq 19$ ($>0,965 - \leq 1,31$) | -10 / +20 | ± 2 psig ($\pm 0,138$ barg) |
| | $> 19 - \leq 40$ ($>1,31 - \leq 2,76$) | -4 / +14 | ± 2 psig ($\pm 0,138$ barg) |
| | $> 40 - \leq 50$ ($>2,76 - \leq 3,45$) | -4 / +14 | $\pm 5\%$ |
| | $> 50 - \leq 100$ ($>3,45 - \leq 6,90$) | -4 / +10 | |

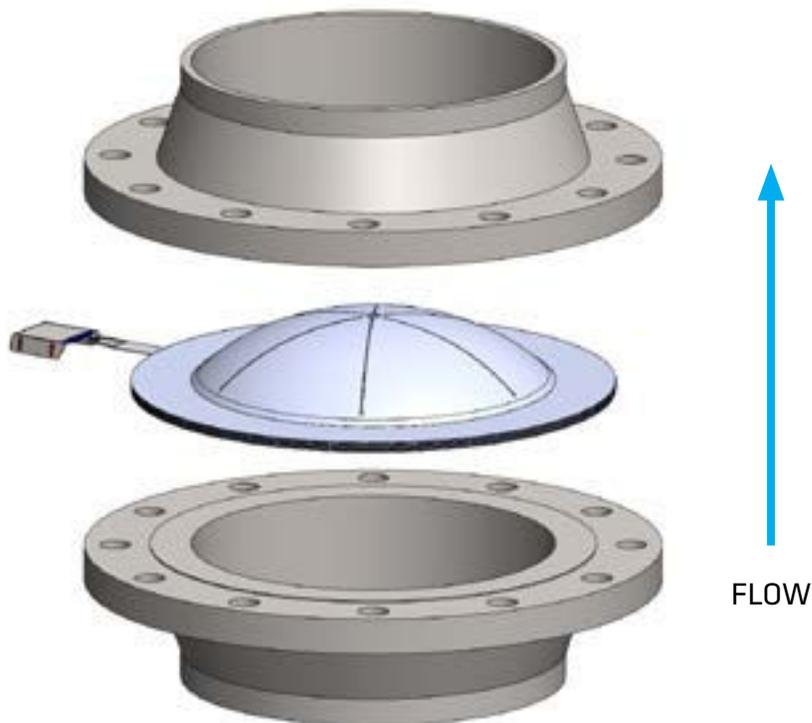
Rating and Range is based on psig values, barg values are provided for reference



SPECIFICATIONS

| Seal Material Burst Pressure Limits | | | | | | | |
|-------------------------------------|--------------------------|--------------------------|--------------------------|---------------------------|---------------------------|--------------------------|-----------------------------|
| Size Inches (mm) | Teflon | | Aluminum psig (barg) | Nickel psig (barg) | Alloy 400 psig (barg) | Alloy 600 psig (barg) | 316SS/316LSS psig (barg) |
| | CDC-DM psig (barg) | CDCV-DM psig (barg) | | | | | |
| 14" (350 mm) | 2 - 59 (0,138 - 4,07) | 4 - 59 (0,138 - 4,07) | 4 - 59 (0,276 - 4,07) | 14 - 59 (0,965 - 4,07) | 17 - 59 (1,17 - 4,07) | 27 - 59 (1,86 - 4,07) | 36 - 59 (2,48 - 4,07) |
| 16" (400 mm) | 2 - 59 (0,138 - 4,07) | 4 - 59 (0,138 - 4,07) | 4 - 59 (0,276 - 4,07) | 13 - 59 (0,896 - 4,07) | 16 - 59 (1,10 - 4,07) | 25 - 59 (1,72 - 4,07) | 34 - 59 (2,34 - 4,07) |
| 18" (450 mm) | 2 - 59 (0,138 - 4,07) | 2 - 59 (0,138 - 4,07) | 4 - 59 (0,276 - 4,07) | 12 - 59 (0,827 - 4,07) | 14 - 59 (0,965 - 4,07) | 22 - 59 (1,52 - 4,07) | 31 - 59 (2,14 - 4,07) |
| 20" (500 mm) | 2 - 50 (0,138 - 3,45) | 4 - 50 (0,138 - 3,45) | 4 - 50 (0,276 - 3,45) | 10 - 50 (0,689 - 3,45) | 12 - 50 (0,827 - 3,45) | 21 - 50 (1,45 - 3,45) | 29 - 50 (1,99 - 3,45) |
| 24" (600 mm) | 2 - 43 (0,138 - 2,96) | 4 - 43 (0,276 - 2,96) | 4 - 43 (0,276 - 2,96) | - | - | - | - |
| 28" (700 mm) | 2 - 36 (0,138 - 2,48) | 4 - 36 (0,276 - 2,48) | 4 - 36 (0,276 - 2,48) | - | - | - | - |
| 30" (750 mm) | 2 - 36 (0,138 - 2,48) | 4 - 36 (0,276 - 2,48) | 4 - 36 (0,276 - 2,48) | - | - | - | - |
| 32" (800 mm) | 2 - 30 (0,138 - 2,07) | 4 - 30 (0,276 - 2,07) | 4 - 30 (0,276 - 2,07) | - | - | - | - |
| 36" (900 mm) | 2 - 30 (0,138 - 2,07) | 4 - 30 (0,276 - 2,07) | 4 - 30 (0,276 - 2,07) | - | - | - | - |

Dashes indicate material is not available at corresponding size.



SPECIFICATIONS

| Outer Diameter Based on Installation | | | |
|--------------------------------------|---|---|--|
| Size Inches (mm) | 150# ASME Series A Weld Neck Flange with Standard Schedule Pipe Bore Inches (mm) | DIN PN 6 Weld Neck Flange Inches (mm) | JIS 10K Weld Neck Flange with Standard Schedule Pipe Bore Inches (mm) |
| 14" (350 mm) | 17.63 (447.8) | 16.65 (422.9) | 16.54 (420.1) |
| 16" (400 mm) | 20.13 (511.3) | 18.62 (473.0) | 19.02 (483.1) |
| 18" (450 mm) | 21.50 (546.1) | 20.78 (527.8) | 21.18 (538.0) |
| 20" (500 mm) | 23.75 (603.3) | 22.75 (577.9) | 23.35 (593.1) |
| 24" (600 mm) | 28.13 (714.5) | 26.73 (678.9) | 27.44 (697.0) |
| 28" (700 mm) | 32.63 (828.8) | 30.87 (784.1) | 31.77 (807.0) |
| 30" (750 mm) | 34.63 (879.6) | 31.26 (794.0) | 34.49 (876.0) |
| 32" (800 mm) | 36.88 (936.8) | 35.04 (890.0) | 36.10 (916.9) |
| 36" (900 mm) | 41.13 (1044.7) | 38.97 (989.8) | 40.04 (1017.0) |



B.D.I.® ALARM SYSTEM

The Continental Disc B.D.I. (Burst Disc Indicator) Alarm System reduces downtime, increase efficiency and ensure the safety of your facility. When an overpressure or vacuum condition causes a disc to rupture, the B.D.I. immediately sends a signal to the control room to alert the system operator.

The heart of the Burst Disc Indicator Alarm System is the BDI Alarm Strip. When a disc ruptures, it severs the electrically charged strip, opening the circuit and signaling the control room.

The B.D.I.® Alarm Monitor has been developed as an optional alarm monitor system to notify operators or activate appropriate equipment of an overpressure or vacuum event for a specific B.D.I.® Alarm Strip. Control panels, annunciators, light panels or other signaling devices can be used to warn of a ruptured disc. The B.D.I.® Alarm System is versatile to adapt to a variety of warning devices. Pumps, valves and other systems may also be activated to respond to an overpressure or vacuum situation by the break of a specific B.D.I.® Alarm Strip.

Linking the B.D.I. Alarm Strip to the monitoring system is the B.D.I. Lead Wire Assembly. A two-pin bullet plug protects the terminals at the connecting point against moisture. It is abrasion resistant, flexible, and highly weather-resistant.

Together this system will provide immediate notification of a burst disc to reduce downtime, increase efficiency and ensure the safety of your facility.

Technical Details

- Maximum current: 50 milliamp
- Maximum voltage: 24 VDC RMS
- Operational Temperature Range: -40 – +400 °F (-40 – +204 °C)
- B.D.I.® Alarm strip is composed of copper conductors adhered to a thin strip of KAPTON® film
- B.D.I.® Alarm Strip has been certified for use in “potentially explosive atmospheres” according to the requirements of the European Union
- Standard gaskets are asbestos free fiber-bound material

Features

- Resistant to chemical attack and corrosion
- Usable over a wide range of temperatures
- Compatible with standard CDC-DM and CDCV-DM rupture discs

Options

- Tantalum conductors available
- B.D.I.® Alarm Monitor
- Connector: Standard Plug or Bare Leads



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