DATA SHEET

Pressure Mass Flow Controllers



Model SLA5810/20/40

SLA5810/20/40 SLAMf10/20 Series

Elastomer Sealed, Digital, Upstream, Downstream, and Remote Transducer Pressure Controllers

The SLA Series pressure controllers and pressure controlling flowmeters have gained broad acceptance as the standard for accuracy, stability and reliability. These products have a wide pressure measurement and control range and are suitable for a broad range of operating conditions making them well suited for applications in thin film processes, chemical and petrochemical research, laboratory, analytical, fuel cell and life science among others.

Highlights of the SLA Series pressure controller product include: industry leading long term stability, accuracy backed by superior metrology systems and methods using primary flow calibration systems directly traceable to international standards, and a broad range of analog and digital I/O options to suit virtually any application. An independent diagnostic/ service port permits users to troubleshoot or change process conditions without removing the pressure controller from service. This product is also available with a NEMA 4X/IP66 approved enclosure, making it perfect for hosedown/washdown applications.

Based on the core control technology present in our industry-leading thermal mass flow controllers, Brooks' SLA Pressure Controllers are able to control the pressure of a gas based on a set point signal by replacing the thermal mass flow sensor with a pressure sensor. It utilizes closed-loop control, which eliminates the droop and hysteresis associated with traditional mechanical spring diaphragm pressure regulators. With the wide range of options and features available, the SLA Pressure Controller Series provides users with a single platform to support a broad range of applications.

eatures	Benefits
Closed loop control	Eliminates droop & hysteresis associated with traditional mechanical spring diaphragm pressure regulators
User accessible service port	Simplified installation, start-up, troubleshooting and access to diagnostics provides maximum uptime
Wide pressure range capabilities	Ability to control up to 4500 psig, giving it one of the widest pressure ranges on the market today
Advanced diagnostics	Ensures device is operating within user specified limits for high process yield and maximum uptime
Superior valve technology	Minimum leak-by, maximum turndown, fast response reduces overall gas panel cost and increases throughput
Adaptable mechanical configurations	Easily retrofit to existing systems
Primary standard calibration systems	Ensures measurement accuracy is traceable to international standards
Simple modular design and reducing total cost of ownership	Easy-to-service elastomer sealed design provides options for factory or field service maximizing uptime
IP66/NEMA 4X rated enclosure	Weatherproof protection optional for "Hosedown" applications such as: Food, Beverage, Pharmaceutical & Biotech
Hazardous area approvals	Designed to operate in non-incendive (Division 2/Zone 2) environments
	View SLA5810/20/40

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SLAMf10/20 Product Page

Beyond Measure

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Product Description

Flexible Pressure Control Capabilities

Brooks' Pressure Controllers can be built for both upstream pressure control and downstream pressure control. These designations are determined by the location of the vessel where the pressure is being controlled. Our upstream pressure controllers can also be considered back pressure regulators, and our downstream pressure controllers can also be considered pressure regulators. In addition, a remote transducer configuration can be used to combine the benefits of pressure control and flow measurement.

Advanced Diagnostics

Pressure Controllers can be some of the most complex components in a gas delivery system, but they are typically critical to the tool's success. When dealing with highly toxic or corrosive gases, removing the pressure controller to determine if it is faulty should be the last resort. In response to this, Brooks pioneered smarter products with embedded self test routines and introduced an independent diagnostic/service port and software to provide the user with a simple interface, for troubleshooting without disturbing pressure controller operation.

Wide Pressure Range

The SLA Pressure Controller Series covers an extremely broad range of pressures. Brooks Pressure Controllers can control pressures ranging from sub-atmosphere all the way to 4500 psi (310 bar), giving it the widest pressure range on the market today! Even with major changes to the flowrate, Brooks Pressure Controllers are able to maintain stable pressure which keeps processes running smoothly and efficiently.

Broad Array of Communication Options

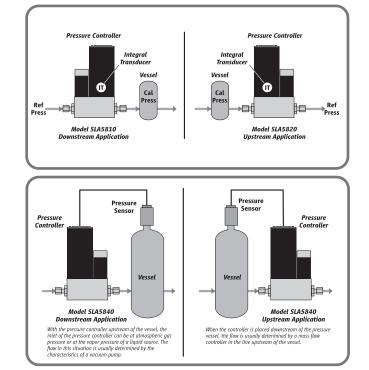
Brooks offers traditional analog options as well as RS-485 digital communications ("S-protocol", based on HART) Brooks also offers control interfaces via digital network protocols like DeviceNet (DeviceNet not available on SLAMf 10/20), a high speed (up to 500k baud) digital communication network, and Profibus. Brooks' communication capabilities and device-profiles have been certified by the ODVA (Open DeviceNet Vendor's Association) and the ITK (Interoperability Test Kit). Other network protocols are in development. Talk to your Brooks representative about your specific needs.

Wash-down Enclosure

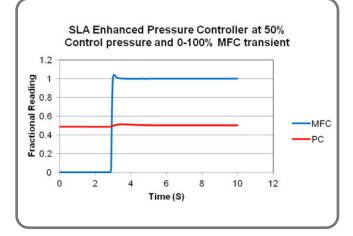
The SLAMf Series comes equipped with an IP66 / NEMA4X rated enclosure. This makes these instruments perfect for wash-down or outdoor environments. So no matter how harsh the surroundings, the SLAMf Series keeps the process under control.

Hazardous Area Approvals

Brooks SLA Pressure Controller products come with various levels of Hazardous Area Approvals. The SLA5800 Series Pressure Controllers are approved for Class I, Division 2/Zone 2 areas, while the SLAMF Series Pressure Controllers have enclosures that can be used in Class II & Class III, Division 2/Zone 2.







Product Specifications

Flow Ranges and Pressure Ratings:

Pressure	Pressure	Flow Ranges		Minimum Full	Maximum Full	Pressure Equipment	
Controller	Controller	N2 Eq. Ratings		Scale Pressure	Scale Pressure	Directive (PED)	
Model	Model	Min. F.S.	Max. F.S.	Standard	Standard	Module H Category	
SLA5810/SLAMf10	Downstream	0.003	50*	1 psi	1500 psia/103 bara	Sound Engineering	
	(Pressure Regulator)	0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	
SLA5820/SLAMf20	Upstream	0.003	50*	1 psi	1500 psia/103 bara	Sound Engineering	
	(Back Pressure Regulator)	0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	
SLA5840	SLA5840 Remote Transducer		50	10 psi	1500 psia/103 bara	Sound Engineering	
	Upstream or Downstream		10	1500 psi	4500 psia/310 bara	Practices (SEP)	

* Please see sizing tool for flow limitations < 10 psi F.S. pressure

	SLA58510/20 & SLAMf10/20	SLA5840						
PERFORMANCE								
Pressure Accuracy (Including Linearity and Hysteresis)	<u>+</u> 0.25% of Transducer F.S., F.S. > 300 psia <u>+</u> 0.12% of Transducer F.S., F.S. ≤ 300 psia	Dependent on Remote Pressure Transducer						
Flow Accuracy (N2 equivalent)	N/A	±0.9% of S.P. (20-100% F.S.) <u>+</u> 0.18% of F.S. (2-20% F.S., 1-20% F.S. from 1-50 lpm)						
Control Range	20:1 Typical - Applica	ation specific						
Repeatability & Reproducibility	0.20% S.P.							
Linearity	Included in acc	curacy						
Response Time (Settling time within ±2% F.S. for 0-100% command step)	System dependent	<1 second						
Zero Stability	< <u>+</u> 0.001% F.S. per 30 days	Dependent on Remote Pressure Transducer						
Temperature Coefficient	±0.1% of F.S. per °C	Dependent on Remote Pressure Transducer						
Pressure Coefficient (Flow Measurement Only)	N/A	±0.03% per psi (0-200 psi N2)						
Attitude Sensitivity	The accuracy of the Pressure Sensor is not attitude dependent							
RATINGS								
Operating Temperature Range	-14 to 65°C (7 to 149°F)**							
Transducer Pressure Ratings	15 psia/1.03 bara for < 15 psia full scale 15 psig/1.03 barg for < 15 psig full scale 100 psia/6.9 bara for < 100 psig full scale 100 psig/6.9 barg for 15-100 psig full scale 300 psia/20.7 bara for 100-300 psia full scale 3000 psig/20.7 barg for 100-300 psig full scale 3000 psia/206.9 bara for 300-3000 psia full scale 4500 psia/310.3 bara for 3000-4500 psia full scale	Dependent on Remote Pressure Transducer						
Leak Integrity (external)	1x10 ⁻⁹ atm. cc/	sec He						
MECHANICAL								
Valve Type	Normally Closed, No	rmally Open						
Primary Wetted Materials	316L Stainless Steel, High All Optional Buna-N, Kalrez*, Tef	loy Stainless Steel, Viton [®] fluoroelastomers. Ion [®] /Kalrez [®] , and EPDM						
DIAGNOSTICS								
Status Lights	MFC Health, Netw	ork Status						
Alarms*	Sensor Output, Control Valve Output, Over To	emperature, Power Surge/Sag, Network Interruption						
Diagnostic/Service Port	RS485 via 2.5 mm jack (Located under the top cover in SLAMf version)							

*Alarm modes are dependent on the communications interface. These are described in the corresponding digital communication interface manual. **Hazardous area certifications have a temperature range limitation of 0-65°C.

Electrical Specifications

communication Protocol	RS485	Profibus®	DeviceNet [®] ***
Electrical Connection (SLA58xx)	1 x 15-pin Male Sub-D, (A)	1 M12 with threaded coupling nut (B)	
Electrical Connection (SLAMf)	PG11 Cable Gland, 1/2" NPT (F) Conduit,	M20 x 1.5 Conduit	
Analog I/O	0-5 V, 1-5 V, 0-10 V, 0	N/A	
Power Max./Purge	From +13.5 Vdc	From +11 Vdc to +25 Vdc	
Power Requirements Watts, Max.	Valve Orifice > 0.02 Valve Orifice \leq 0.02	Valve Orifice > $0.032''$: 10 Watt Valve Orifice $\leq 0.032''$: 7 Watts	
OLTAGE SET POINT INPUT	SPECIFICATIONS		
Nominal Range	0-5 Vdc, 1-5 Vdc	or 0-10 Vdc	N/A
Full Range	(-0.5)-11	Vdc	N/A
Absolute Max.	18 V (without	damage)	N/A
Input Impedence	>990 kO	hms	N/A
CURRENT SET POINT INPUT	SPECIFICATIONS		
Nominal Range	N/A		
Full Range	0-22 m	A	N/A
Absolute Max.	24 mA (without	N/A	
Input Impedence	100 Oh	N/A	
LOW OUTPUT (VOLTAGE) S	PECIFICATIONS		
Nominal Range	0-5 Vdc, 1-5 Vdc	N/A	
Full Range	(-1)-11	N/A	
Min Load Resistance	2 kOhn	ns	N/A
LOW OUTPUT (CURRENT) S	SPECIFICATIONS		
Nominal Range	0-20 mA or 4	l-20 mA	N/A
Full Range	0-22 m	N/A	
Max. Load	380 Ohn	N/A	
ANALOG I/O ALARM OUTPL	JT*		
Туре	Open Coll	ector	N/A
Max. Closed (On) Current	25 m/	ł	N/A
Max. Open (Off) Leakage	1µA		N/A
Max. Open (Off) Voltage	30 Vd	c	N/A
ANALOG I/O VALVE OVERRI	DE SIGNAL SPECIFICATIONS**		
Floating/Unconnected	Instrument controls va	lve to command set point	N/A
VOR < 0.3 Vdc	Valve Clo	sed	N/A
0.3 Vdc < VOR < 4.8 Vdc	Undefin	ed	N/A
VOR > 4.8 Vdc	Valve Op	pen	N/A
Input Impedence	60 kOh	ms	N/A
	(-25 Vdc) < VOR < 25	N/A	

*The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active.

The Alarm Output may be set to indicate any one of various alarm conditions.

** The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

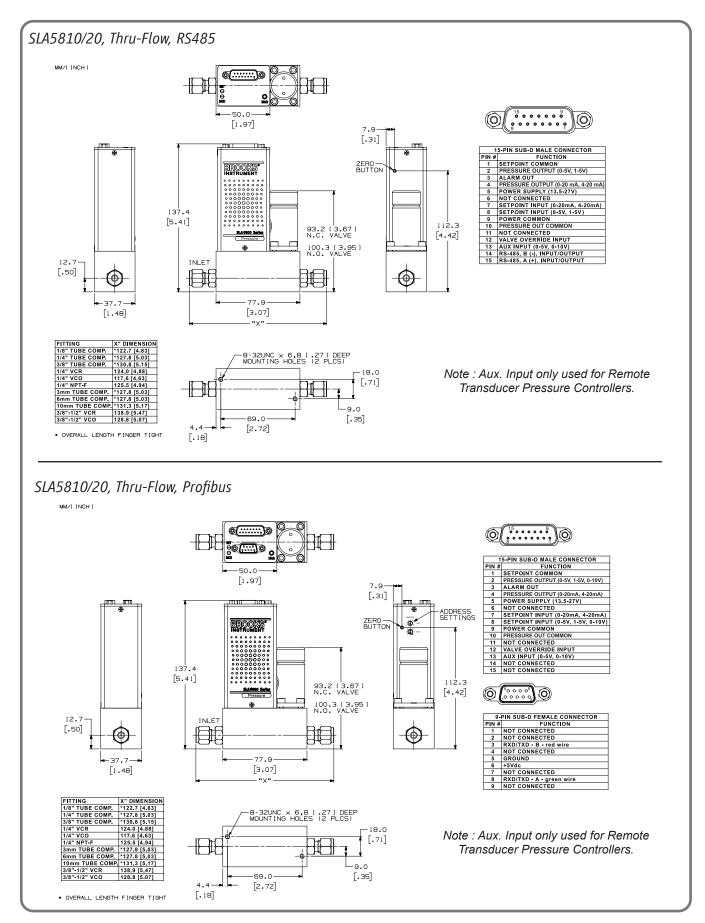
*** Available on SLA5810/20/40 only.

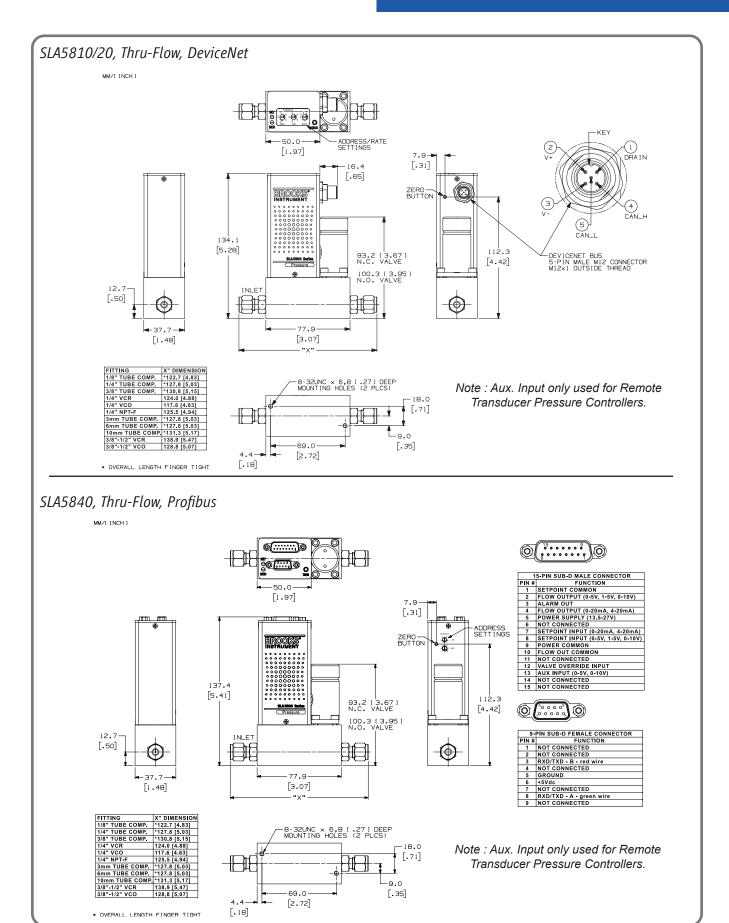
Certifications - SLA58XX

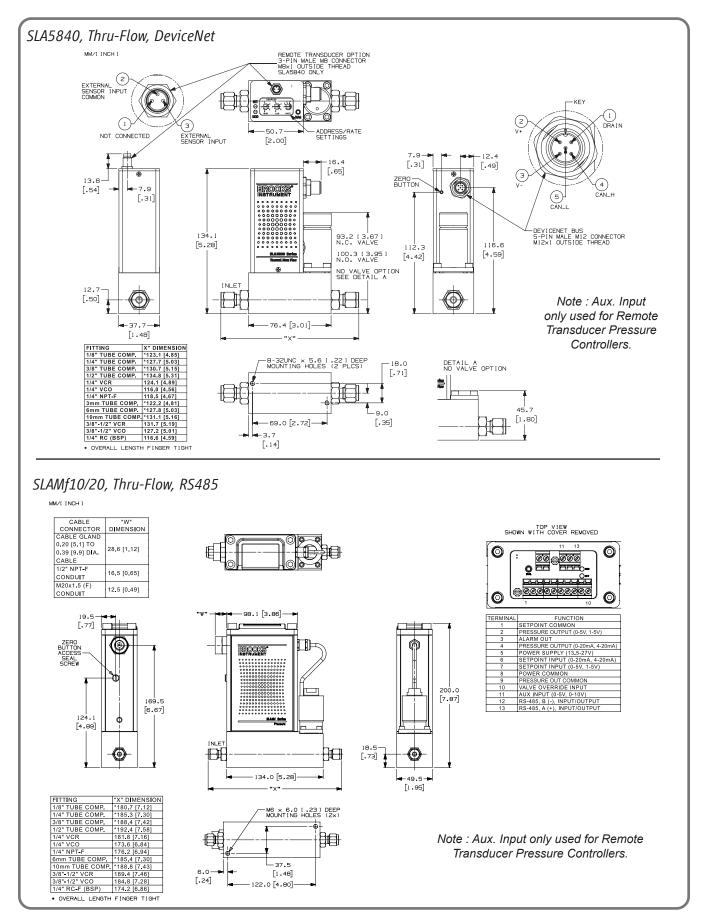
Mark	Agency	Certification	Applicable Standard	Details
c A us		Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22	UL & CSA Standards	E73889 Vol 3, Sec 4
Æx>	ATEX	II 3 G Ex nA IIC T4 Gc	EN60079-0:2012 EN 60079-15:2010	KEMA 04ATEX 1118X
	IECEx	II 3 G Ex nA IIC T4 Gc	IEC 60079-0:2011 IEC 60079-15:2010	IECEx DEK 14.0072X
چs	KOSHA	Ex nA IIC T4		15-AV4BO-0641 15-AV4BO-0640
CE	CE	EMC Directive 2014/30/EU Directive 2011/65/EU	EN:61326-1:2013	EMC RoHS

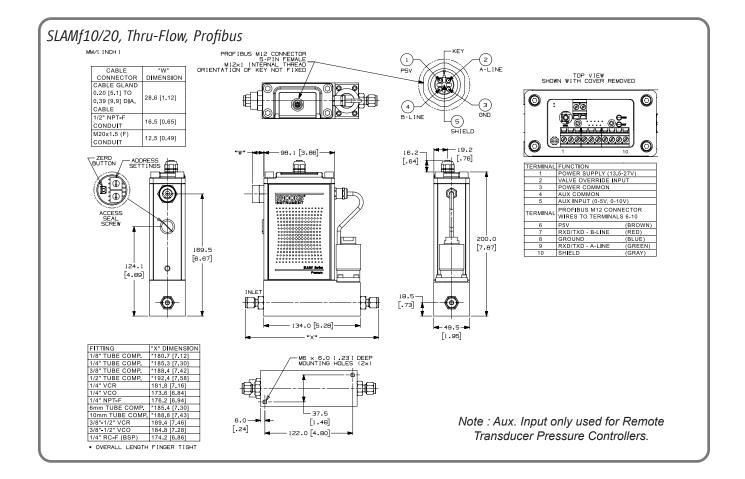
Certifications - SLAMfxx

Mark	Agency	Certification	Applicable Standard	Details
	UL (Recogonized)	Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22 IP66	UL & CSA Standards	E73889 Vol 3, Sec 4
c (UL) us	UL (Listed)	Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22 IP66	UL & CSA Standards	E73889 Vol 1, Sec 25
(Ex)	ATEX	II 3 G Ex nA IIC T4 Gc II 3 D Ex tc IIIC T 85 ºC Dc IP66	EN 60079-0 : 2012 + A11 : 2013 EN 60079-15 : 2010 EN 60079-31 : 2014	KEMA 04ATEX1290 X
	IECEx	Ex nA IIC T4 Gc Ex tc IIIC T 85 °C Dc IP66	IEC 60079-0 : 2011 + Corr. 2012 + Cor. 2013 IEC 60079-15 : 2010 IEC 60079-31 : 2013	IEC KEM 07.0043X
ېگ	KOSHA	Ex nA IIC T4 Ex tD A22 IP66 T85°C	The Ministry o2 E2220yBent 2n3 2220r NotiDe No. 2013-34 Arti22e34 o2the Ind2stri22 222ety2n2 2e22th	15-AV4BO-0638 15-AV4BO-0639 16-AV4BO-0328X 16-AV4BO-0327X
CE	CE	EMC Directive 2014/30/EU Directive 2011/65/EU	EN:61326-1:2013	EMC RoHS









Access our library of CAD Drawings

Model Code

Code	e Description	Code Option	Option Description
Ι.	Base Model Numbers	SLA	Smart Link Advantage
١١.	Package / Finish Specifications	58	Standard Elastomer Series
	5	MF	Standard Elastomer Series (NEMA 4X/IP66 Housing)
.	Function	1	Downstream Pressure Controller
		2	Upstream Pressure Controller
		4	Remote Transducer Pressure Controller (SLA58xx only)
IV.	Gas or Range	0	3 ccm - 50 lpm
V.	Digital I/O Communication	А	None (select applicable analog I/O)
	(SLA58xx Pressure Controllers)	D	DeviceNet I/O (with 5-pin micro connector) (Only on SLA5810/20/40)
		Р	Profibus (2x sub-D)
		S	RS485 (select applicable analog I/O)
V.	Digital I/O Communication	Α	None (select applicable analog I/O)
	(SLAMfxx Pressure Controllers)	Р	Profibus (5-pin female M12, M20 x 1.5 conduit)
		R	Profibus (5-pin female M12, PG11 cable gland) Profibus (5-pin female M12, 1/2" NPT (F) conduit)
		S	RS485 (select applicable analog I/O)
VI.	Mechanical Connection	1A	Without adapters, 9/16" - 18 UNF
v1.	Meenanear connection	1B	1/4" tube compression
		10	1/8" tube compression
		1D	3/8" tube compression
		1E	1/4" VCR
		1F	1/4" VCO
		1G	1/4" NPT
		1H 1]	6mm tube compression 10mm tube compression
		1J 1L	3/8"-1/2" VCR
		1M	3/8″-1/2″ VCO
		1P	1/2" tube compression
		1T	1/4" RC (BSP)
		1Y	3mm tube compression
		B1	1/4" tube compression w/filter
		C1 D1	1/8" tube compression w/filter 3/8" tube compression w/filter
		E1	1/4" VCR w/filter
		F1	1/4" VCO w/filter
		G1	1/4" NPT w/filter
		H1	6mm tube compression w/filter
]1	10mm tube compression w/filter
		L1 M1	3/8"-1/2" VCR w/filter 3/8"-1/2" VCO w/filter
		P1	1/2" tube compression w/filter
		T1	1/4" RC (BSP) w/filter
		Y1	3mm tube compression w/filter
VII.	O-ring Material	А	Viton
		В	Buna
		С	PTFE
		D	Kalrez
		E	EPDM FDA/USP Class VI - Viton
		J	FDA/USP Class VI - Viton FDA/USP Class VI - EPDM
\/!!!	Valve Seat	В	Viton
viii.	valve Jeal	C	Buna
		D	Kalrez
		E	EPDM
		F	PTFE
		G	Metal (SLA5810/20/40 Only)
IX.	Valve Type	1	Normally closed (< 1500 psi)
		4	Normally closed High Pressure (1500 - 4500 psi)
		5	Normally open (SLA5810/20 Only) (≤ 1500 psi)

Model Code

Cod	e Description	Code Option	Option I	Description		
Х.	Analog I/O	A	None - Digita	al Communicatio	ons only	
	Communications	В	0-5 Volt	0-5 Volt	,	
	(SLA58xx Pressure Controllers)	С	4-20 mA	4-20 mA		
		L	1-5 Volt	1-5 Volt		
		Μ	0-20 mA	0-20 mA		
		0	0-10 Volt	0-10 Volt		
		1	0-5 Volt	4-20 mA		
		2	0-5 Volt	0-20 mA		
		3	4-20 mA	0-5 Volt		
		4	0-20 mA	0-5 Volt		
		9	0-10 Volt	0-5 Volt		
Х.	Analog I/O	A		al Communicatio		
	Communications	E	4-20 mA	0-5 Volt	PG11 Gland	
	(SLAMfxx Pressure Controllers)	F	0-5 Volt	0-5 Volt	PG11 Gland	
		G	4-20 mA	4-20 mA	PG11 Gland	
		Н	0-5 Volt	4-20 mA	PG11 Gland	
		1	0-5 Volt	0-20 mA	PG11 Gland	
]	0-5 Volt	0-5 Volt	1/2" NPT (F) Conduit	
		К	4-20 mA	4-20 mA	1/2" NPT (F) Conduit	
		N	0-5 Volt	4-20 mA	M20 x 1.5 Conduit	
		0	0-5 Volt	0-20 mA	M20 x 1.5 Conduit	
		Р	4-20 mA 0-20 mA	0-5 Volt 0-5 Volt	M20 x 1.5 Conduit M20 x 1.5 Conduit	
		Q R	0-20 mA 1-5 Volt	1-5 Volt	PG11 Gland	
		S	0-20 mA	0-20 mA	PG11 Gland	
		T	1-5 Volt	1-5 Volt	1/2" NPT (F) Conduit	
		U	0-20 mA	0-20 mA	1/2" NPT (F) Conduit	
		V	0-20 mA 0-5 Volt	0-20 mA 0-5 Volt	M20 x 1.5 Conduit	
		Ŵ	1-5 Volt	1-5 Volt	M20 x 1.5 Conduit	
		X	0-20 mA	0-20 mA	M20 x 1.5 Conduit	
		Y	4-20 mA	4-20 mA	M20 x 1.5 Conduit	
		Z	0-20 mA	0-5 Volt	PG11 Gland	
		5	0-5 Volt	4-20 mA	1/2" NPT (F) Conduit	
		6	0-5 Volt	0-20 mA	1/2" NPT (F) Conduit	
		7	4-20 mA	0-5 Volt	1/2" NPT (F) Conduit	
		8	0-20 mA	0-5 Volt	1/2" NPT (F) Conduit	
XI.	Power Supply Inputs	1	+15 Vdc			
		2	24 Vdc			
XII.	Output Enhancements	А	Standard res	ponse		
XIII.	Certification	1	Safe Area			
		2	For Zone II A	tex/IECEx		

Sample Standard Model Code

I	II		IV	V	VI	VII	VIII	IX	Х	XI	XII	XIII
SLA	58	5	0	A	1A	A	В	1	В	1	A	1

Request a Quote

Service and Support

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.

Visit www.BrooksInstrument.com to locate the service location nearest to you.

START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

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