

c-vision *Lite,* the ultimate shop floor video contour projector that sits on a workbench, has the largest measuring range in its class, and offers:

Accurate Image/Low Distortion –
Provided by the standard telecentric,
wide field, single magnification
low mag lens. The CNC motorized
internal three-lens turret can be
used in an automatic program with
the optional additional mid and high
mag lenses.

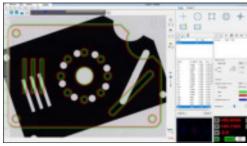
Rugged Design – The manual XY table motion is driven by precision linear scales and fine adjusters. The helix stage is perfect for checking threads. All LED illumination for ultra-bright, long-life.

 SNAP-X[™]: Powerful Software – Display standard and custom overlay charts in Compare mode; Launch Measure mode for fully automatic video measurement; perform GD&T fitting in Analyze mode.

Shop Floor Video Contour Projector®



Top image: Digital Turret Assembly option with three objective lenses. Machine image: Shown with optional LED ring light and motorized XY worktable.



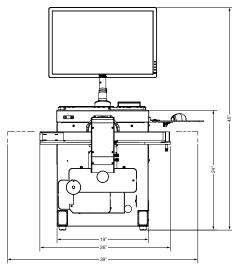
c-vision[™] Lite

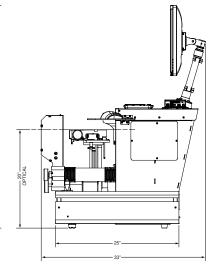
SNAP-X Compare Software

SNAP-X Compare software provides a range of standard comparator charts for virtual gaging such as centerline and radius, as well as custom charts based on the part CAD design.



SNAP-X Measure software provides fully automatic video measurement. SNAP-X SnapShot[™] features instant measurement without programming.





System Weight: 285 lb Shipping Weight: 410 lb

	Standard	Optional		
XYZ Travel Range	12" x 5" x 1.5"			
XY Scale Resolution	0.00004"	0.00002"		
Drive System	Manual with quick release x-axis and fine adjustment knobs in X and Y	Motorized with variable speed joystick control and manual fine adjustment		
Worktable	Hard coat anodized aluminum worktable, 16" x 5", with	ith dovetail fixturing slot with 45 lb load capacity		
Helix Angle Range	± 6.5° with pivoting worktable assembly and zero stop	± 6.5° with pivoting worktable assembly and zero stop		
Throat Clearance	11.0"			
Optics	Telecentric, upright and fully corrected image with three field of view sizes	Optional motorized three-lens turret with nine field of view sizes		
Illumination	Green LED profile light with continuously variable intensity	Green LED oblique (dark field) ring light with eight selectable patterns and continuously variable intensity		
Magnification Lenses	Standard Magnification Lens 1.88" Field of View (FOV) 1.5" Depth of Field (DOF) 4" Working Distance (WD)	2x Medium Magnification Lens 0.94" Field of View (FOV) 1" Depth of Field (DOF) 4" Working Distance (WD)	4x High Magnification Lens 0.47" Field of View (FOV) 0.5" Depth of Field (DOF) 4" Working Distance (WD)	
Metrology Camera	Digital megapixel metrology camera			
Software	SNAP-X Measure and Compare	SNAP-X Analyze, SNAP-X Offline, OGP® EVOLVE® SPC		
System Controller	Micro system controller with Windows®			
Accessories		Motorized rotary indexer; Calibration reticles; Ergonomic, motorized adjust- able height stand; Steel weldment stand; Rotary vise; Staging centers and V-blocks		
Power Requirements	100-120 VAC or 200-240 VAC, 50/60 Hz, 1 phase, 400W			
Safe Operating Environment	59°-86° F, non-condensing			
Rated Environment	Temperature 64°-72 °F, stable at ± 2 °F, max rate of change 2 °F/hour, max vertical gradient 1.5 °F/yard; 30%-80% humidity; vibration <0.001g below 15 Hz			
Stage Accuracy (E ₂)	(500+10L) µinch			
Field of View Accuracy (E ₂)	Low Mag: 0.0004"	2x Med Mag: 0.0003" 4x High Mag: 0.0002"		

Accuracy is evaluated with a QVI verification procedure where "L" is measured length in inches. Specifications apply within the rated environment. FOV accuracy specifications are verified at the lowest digital zoom level at each optical magnification. XY Accuracy applies with an evenly distributed load up to 11 lb in the standard measuring plane. The standard measuring plane is defined as perpendicular to the optical axis within 0.02 inch, and within 0.20 inch of best focus. Depending on load distribution, accuracy at maximum payload may be less than standard.



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