

## **Permanently installed and non-invasive ultrasonic flowmeter for the measurement of thermal energy and volumetric flow rate**

Stationary ultrasonic clamp-on system for thermal energy and volume flow measurement of water

### **Features**

- Integrated measuring system for the determination of thermal energy in real time, enables smart metering
- For inner pipe diameters of 0.5 to 60"
- High-precision temperature measurement using matched pair Pt1000 temperature probes (0.03 °F temperature difference), insertion and surface mount types available
- Extremely high measuring dynamic > 1000 : 1
- Measures even the lowest flow velocities down to 0.03 ft/s – important for the measurement of low flow rates, e.g., during the night
- Permanent acoustic coupling of the ultrasonic transducers by long-lasting coupling pads; does not require further greasing and maintenance
- Bidirectional communication and support of standard bus systems
- Flowmeter can be configured for two independent heat flow measurements
- Integrated calculation functions for two measuring channels, e.g., sum or difference
- Standard configuration includes numerous heat transfer fluids; possible expansion of fluid data sets

### **Applications**

- District heating
  - Heating and cooling systems
  - Cooling towers - condenser water
  - Steam condensate
- Building submetering
  - Heating and cooling systems
  - Internal balancing
- Energy management
  - Energy efficiency
  - Energy monitoring
- Industrial manufacturing facilities
  - Thermal processes
  - Heating and climate control
- Facilities for the generation of renewable energies
  - Solar and geothermal energy, waste heat



FLUXUS F721TE\*\*-\*\*\*\*A



FLUXUS F721TE\*\*-\*\*\*\*S



PermaRail

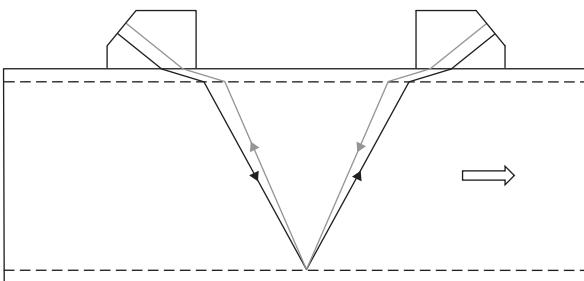
<b>Function</b>	3
Measurement principle	3
Calculation of volumetric flow rate	3
Calculation of thermal energy rate	4
Max. permissible error	4
	4
Number of sound paths	5
Typical measurement setup	6
<b>Transmitter</b>	7
Technical data	7
Dimensions	10
2" pipe mounting kit	11
Terminal assignment	12
<b>Transducers</b>	13
Transducer selection	13
Transducer order code	14
Technical data	15
<b>Transducer mounting fixture</b>	21
<b>Coupling materials for transducers</b>	24
<b>Connection systems</b>	25
<b>Junction box</b>	27
Technical data	27
Dimensions	28
2" pipe mounting kit	28
<b>Clamp-on temperature probe (optional)</b>	29
Technical data	29
Fixation	30
Junction box	30
<b>Inline temperature probe (optional)</b>	31

## Function

### Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

Path of the ultrasonic signal in the flowing fluid

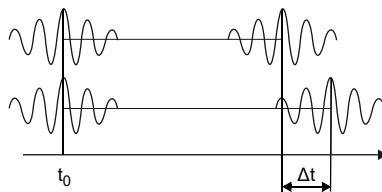


As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference  $\Delta t$  is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.

Transit time difference  $\Delta t$



### Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_y}$$

where

- $\dot{V}$  - volumetric flow rate
- $k_{Re}$  - fluid mechanics calibration factor
- $A$  - cross-sectional pipe area
- $k_a$  - acoustical calibration factor
- $\Delta t$  - transit time difference
- $t_y$  - average of transit times in the fluid

## Calculation of thermal energy rate

The thermal energy rate is internally calculated with the following formula:

$$\Phi = k_i \cdot \dot{V} \cdot (T_V - T_R) \text{ (heating application)}$$

$$\Phi = k_i \cdot \dot{V} \cdot (T_R - T_V) \text{ (cooling application)}$$

where

$\Phi$  – thermal energy rate

$k_i$  – heat coefficient

$\dot{V}$  – volumetric flow rate

$T_V$  – supply temperature

$T_R$  – return temperature

The heat coefficient  $k_i$  results from several thermal energy rate coefficients for the specific enthalpy and density of the fluid. The thermal energy rate coefficients of some fluids are stored in the internal database of the transmitter. Further user-defined fluids are possible.

## Max. permissible error

The max. permissible error MPE of a complete heat meter is according to EN 1434 the arithmetic sum of the max. permissible errors of the subassemblies: calculator, temperature sensor pair and flow sensor.

$$MPE = E_c + E_t + E_f$$

where

MPE – total max. permissible error

$E_c$  – max. permissible relative error of the calculator

$E_t$  – max. permissible relative error of the temperature sensor pair

$E_f$  – max. permissible relative error of the flow sensor

## Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflect arrangement**

The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easier.

- **diagonal arrangement**

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe.

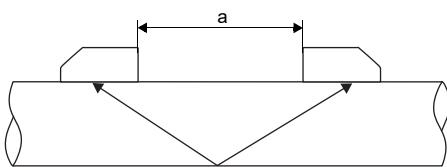
- **direct mode**

Diagonal arrangement with 1 sound path. This should be used in the case of a high signal attenuation by the fluid, pipe or coatings.

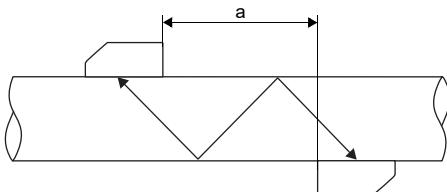
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflect arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.

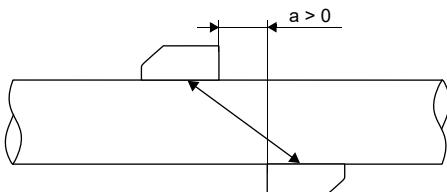
Reflect arrangement, number of sound paths: 2



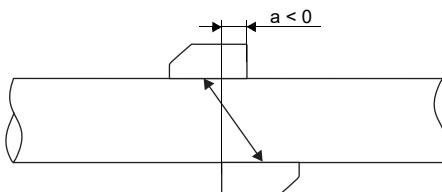
Diagonal arrangement, number of sound paths: 3



Direct mode, number of sound paths: 1



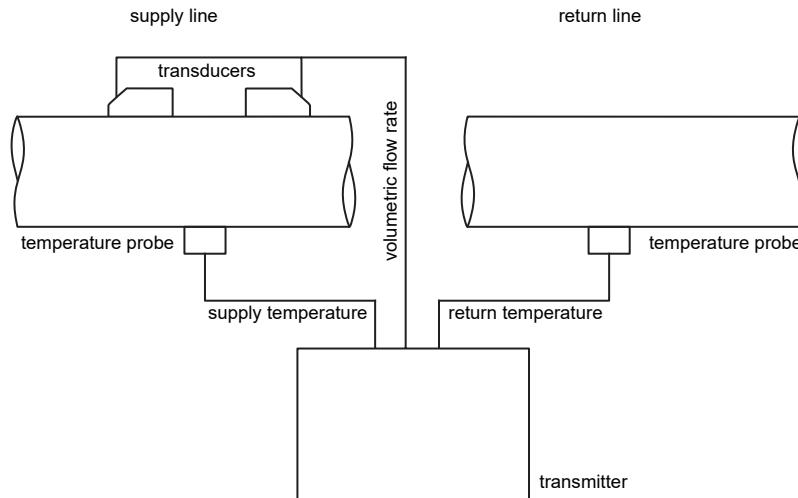
Direct mode, number of sound paths: 1, negative transducer distance



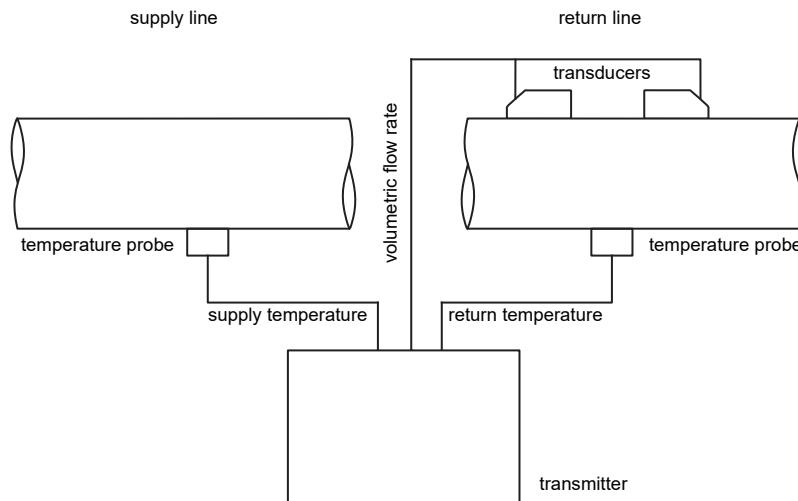
a - transducer distance

## Typical measurement setup

Example of a thermal energy rate measurement measuring the volumetric flow rate in the supply line



Example of a thermal energy rate measurement measuring the volumetric flow rate in the return line



## Transmitter

### Technical data

	FLUXUS F721TE-NN0*A	FLUXUS F721TE-NN0*S	FLUXUS F721*-A20*S	FLUXUS F721TE-F20*S			
							
design	standard field device nonEx	field device with stainless steel housing nonEx	field device with stainless steel housing zone 2	field device with stainless steel housing FM Class I Div. 2			
application	energy meter						
<b>measurement</b>							
• <b>energy</b>							
max. permissible relative error	complies to EN 1434 standard						
<b>temperature</b>							
temperature difference	$\leq 0.03^{\circ}\text{F}$ (2x Pt matched)						
max. permissible relative error	complies to EN 1434 standard						
<b>flow</b>							
measurement principle	transit time difference correlation principle						
flow velocity	ft/s	0.03 to 82					
fluid pressure		without influence					
pressure loss		-					
repeatability		$0.15\%$ of reading $\pm 0.02$ ft/s					
fluid		<ul style="list-style-type: none"> <li>• water</li> <li>• glycol/H<sub>2</sub>O: 20 %, 30 %, 40 %, 50 %</li> <li>• thermal fluids: BP Transcal LT, BP Transcal N, R22 Freon, R134 Freon, ammonia, Shell Termina B, Mobiltherm 594, Mobiltherm 603, R407C, R410A</li> <li>• others on request</li> </ul>					
temperature compensation		corresponding to the recommendations in ANSI/ASME MFC-5.1-2011					
<b>measurement uncertainty (volumetric flow rate)</b>							
measurement uncertainty of measuring system <sup>1</sup>		$\pm 0.3\%$ of reading $\pm 0.02$ ft/s includes calibration certificate traceable to NIST calibration facility ISO 17025 accredited					
measurement uncertainty at the measuring point <sup>2</sup>		$\pm 1\%$ of reading $\pm 0.02$ ft/s					
<b>transmitter</b>							
power supply		<ul style="list-style-type: none"> <li>• 100 to 230 V/50 to 60 Hz or</li> <li>• 20 to 32 V DC or</li> <li>• 11 to 16 V DC</li> </ul>					
power consumption	W	< 15					
number of measuring channels		1, optional: 2					
damping	s	0 to 100 (adjustable)					
measuring cycle	Hz	100 to 1000 (1 channel)					
response time	s	1 (1 channel), option: 0.02					
housing material		aluminum, powder coated	stainless steel 316L				
degree of protection		IP65	IP65	IP66			
dimensions	in	see dimensional drawing					
weight	lb	11.9	11.2				
fixation		wall mounting, optional: 2" pipe mounting					
ambient temperature	°F	-4 to +131/140	-4 to +131/140	-40 to +140 (< -4 °F without operation of the display)			
display		128 x 64 dots, backlight					
menu language		English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian					
<b>explosion protection</b>							
• <b>ATEX/IECEx</b>							
marking		-	-	 II3G  II2D Ex nA nC ic IIC T4 Gc Ex tb IIC T120 °C Db T <sub>a</sub> -40...+60 °C			
certification ATEX		-	-	IBExU11ATEX1015			
certification IECEx		-	-	IECEx IBE 11.0008			

<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> for transit time difference principle and reference conditions

<sup>3</sup> outside of explosive atmosphere (housing cover open)

<sup>4</sup> with inputs and including parametrization of the transmitter

		FLUXUS F721TE-NN0*A	FLUXUS F721TE-NN0*S	FLUXUS F721**-A20*S	FLUXUS F721TE-F20*S
<b>• FM</b>					
marking	-	-	-	F703Z2**1, F703Z2**2:  APPROVED NI/Cl. I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T5 Ta = 60 °C	F703Z2**9:  APPROVED NI/Cl. I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T4A Ta = 55 °C
<b>measuring functions</b>					
physical quantities		thermal energy rate, volumetric flow rate, mass flow rate, flow velocity			
totalizer		thermal energy, volume, mass			
calculation functions		average, difference, sum (2 measuring channels necessary)			
diagnostic functions		sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times			
<b>communication interfaces</b>					
service interfaces		measured value transmission, parametrization of the transmitter:			
		<ul style="list-style-type: none"> <li>• USB<sup>3</sup></li> <li>• LAN<sup>3</sup></li> </ul>			
process interfaces		max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>4</sup> • BACnet MS/TP • HART <sup>4</sup> • Profibus PA <sup>4</sup> • FF H1 <sup>4</sup> • Modbus TCP <sup>4</sup> • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>4</sup> • BACnet MS/TP • HART <sup>4</sup> • Profibus PA <sup>4</sup> • FF H1 <sup>4</sup> • Modbus TCP <sup>4</sup> • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>4</sup> • BACnet MS/TP • HART <sup>4</sup> • Profibus PA <sup>4</sup> • FF H1 <sup>4</sup> • Modbus TCP <sup>4</sup> • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>4</sup> • BACnet MS/TP • HART <sup>4</sup> • Profibus PA <sup>4</sup> • FF H1 <sup>4</sup> • Modbus TCP <sup>4</sup> • BACnet IP
<b>accessories</b>					
serial data kit		USB cable			
software		• FluxDiagReader: download of measured values and parameters, graphical presentation • FluxDiag (optional): download of measurement data, graphical presentation, report generation, parametrization of the transmitter			
<b>data logger</b>					
loggable values		all physical quantities, totaled values and diagnostic values			
capacity		max. 800 000 measured values			
<b>outputs</b>					
		The outputs are galvanically isolated from the transmitter.			
number		on request			
<b>• switchable current output</b>					
		The switchable current outputs are menu selectable all together as passive or active.			
range	mA	4 to 20 (3.2 to 22)			
accuracy		0.04 % of reading ±3 µA			
active output		$R_{ext} < 350 \Omega$			
passive output		$U_{ext} = 8$ to 30 V, depending on $R_{ext}$ ( $R_{ext} < 1 \text{ k}\Omega$ at 30 V)			
<b>• HART</b>					
range	mA	4 to 20			
accuracy		0.1 % of reading ±15 µA			
active output		$U_{int} = 24 \text{ V}$ , $R_{ext} < 500 \Omega$			
passive output		$U_{ext} = 10$ to 24 V DC, depending on $R_{ext}$ ( $R_{ext} < 1 \text{ k}\Omega$ at 24 V)			
<b>• voltage output</b>					
range	V	0 to 1 or 0 to 10			
accuracy		0 to 1 V: 0.1 % of reading ±1 mV 0 to 10 V: 0.1 % of reading ±10 mV			
internal resistance		$R_{int} = 500 \Omega$			
<b>• frequency output</b>					
range	kHz	0 to 5			
optorelay		24 V/4 mA, $R_{int} = 66.5 \Omega$			
<b>• binary output</b>					
optorelay		26 V/100 mA			
Reed relay		48 V/100 mA, $R_{int} = 22 \Omega$			
binary output as alarm output					
• functions		limit, change of flow direction or error			
binary output as pulse output					
• functions		mainly for totalizing			
• pulse value	units	0.01 to 1000			
• pulse width	ms	optorelay: 1 to 1000 Reed relay: 80 to 1000			

<sup>1</sup> with aperture calibration of the transducers<sup>2</sup> for transit time difference principle and reference conditions<sup>3</sup> outside of explosive atmosphere (housing cover open)<sup>4</sup> with inputs and including parametrization of the transmitter

	FLUXUS F721TE-NN0*A	FLUXUS F721TE-NN0*S	FLUXUS F721**-A20*S	FLUXUS F721TE-F20*S
<b>inputs</b>				
The inputs are galvanically isolated from the transmitter.				
number	max. 4, on request			
• temperature input				
type	Pt100/Pt1000			
connection	4-wire			
range	°F	-238 to +1040		
resolution	K	0.01		
accuracy		±0.01 % of reading ±0.03 K		
• current input				
accuracy		0.1 % of reading ±10 µA		
active input	mA	$U_{int} = 24 \text{ V}$ , $R_{int} = 50 \Omega$ , $P_{int} < 0.5 \text{ W}$ , not short-circuit proof		
• range	mA	0 to 20		
passive input		$R_{int} = 50 \Omega$ , $P_{int} < 0.3 \text{ W}$		
• range	mA	-20 to +20		
• voltage input				
range	V	0 to 1		
accuracy		0.1 % of reading ±1 mV		
internal resistance		$R_{int} = 1 \text{ M}\Omega$		
• binary input				
switching signal		5 to 30 V, 1 mA	5 to 26 V, 1 mA	
functions		<ul style="list-style-type: none"> <li>• resetting the measured values</li> <li>• resetting the totalizers</li> <li>• stopping the totalizers</li> <li>• activation of the measuring mode for highly dynamic flows</li> </ul>		

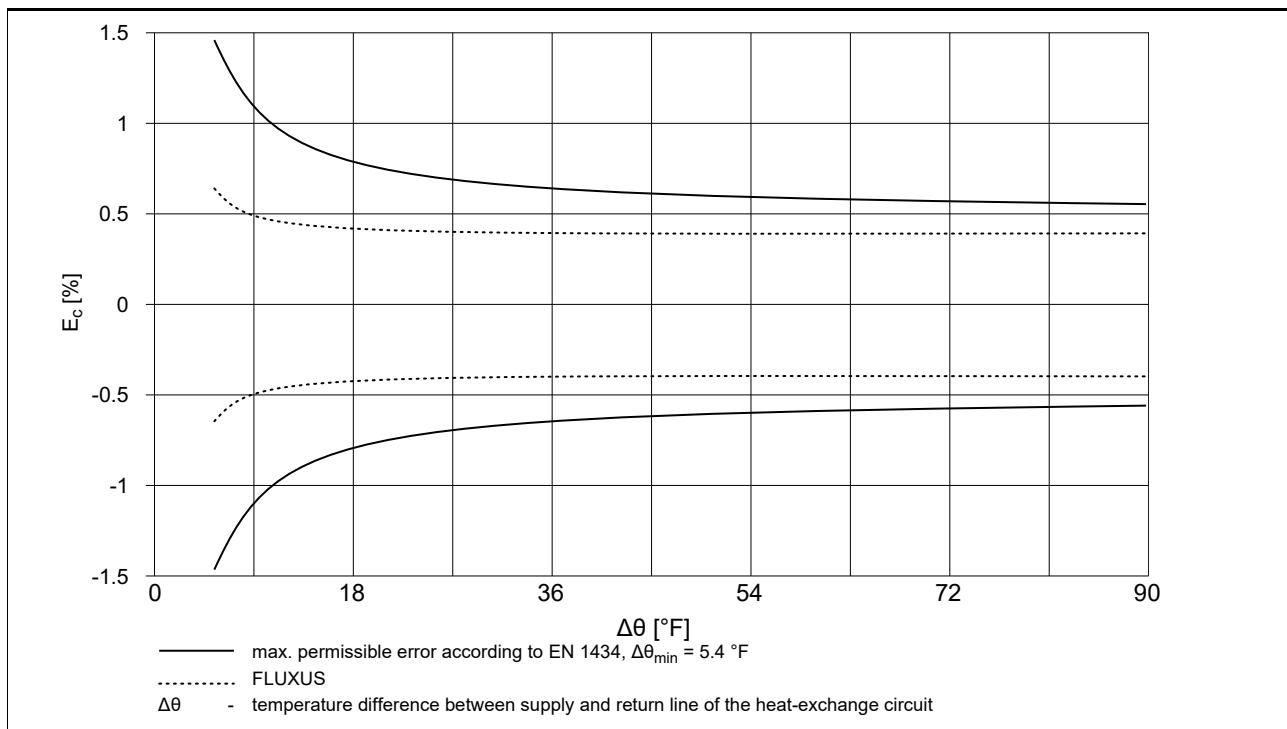
1 with aperture calibration of the transducers

2 for transit time difference principle and reference conditions

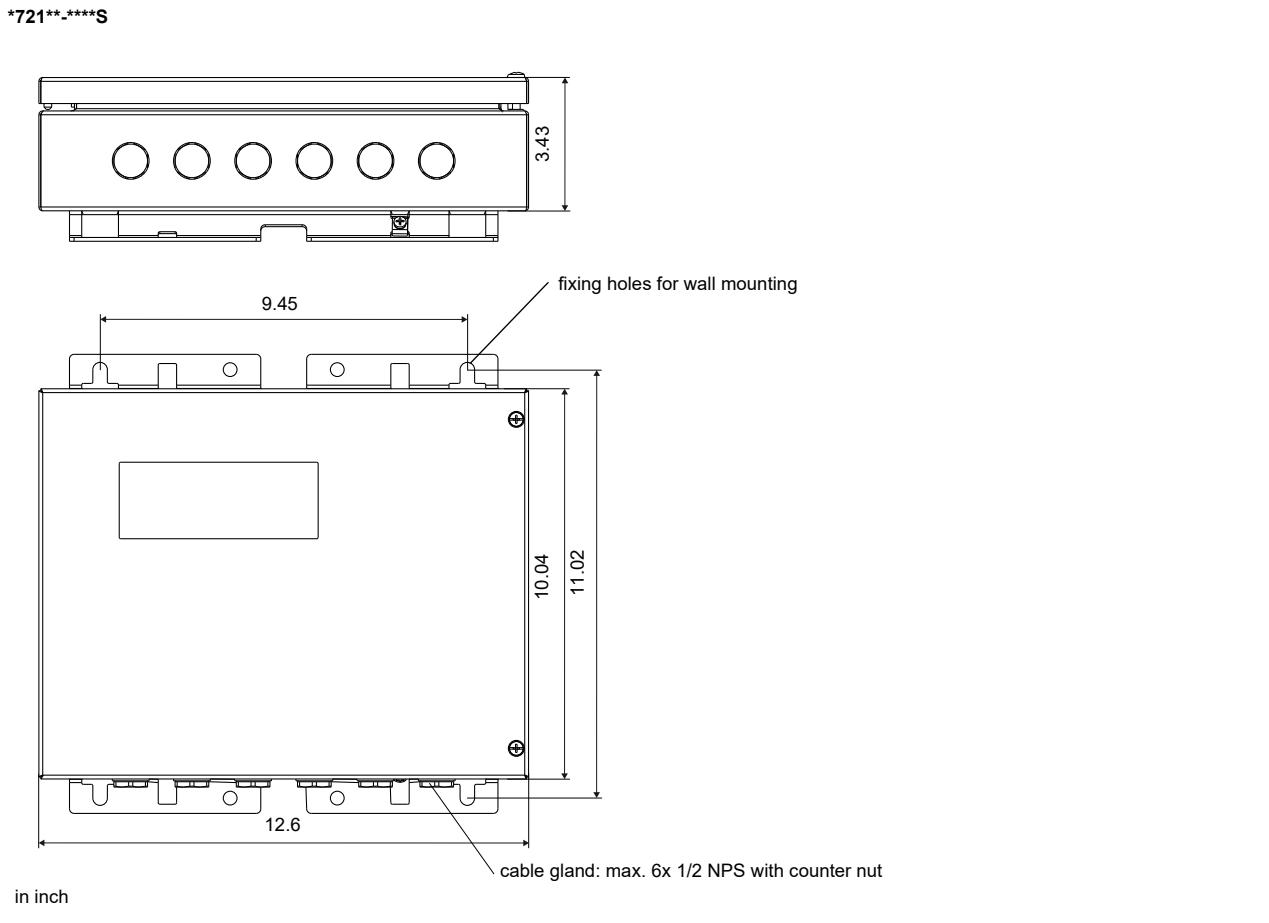
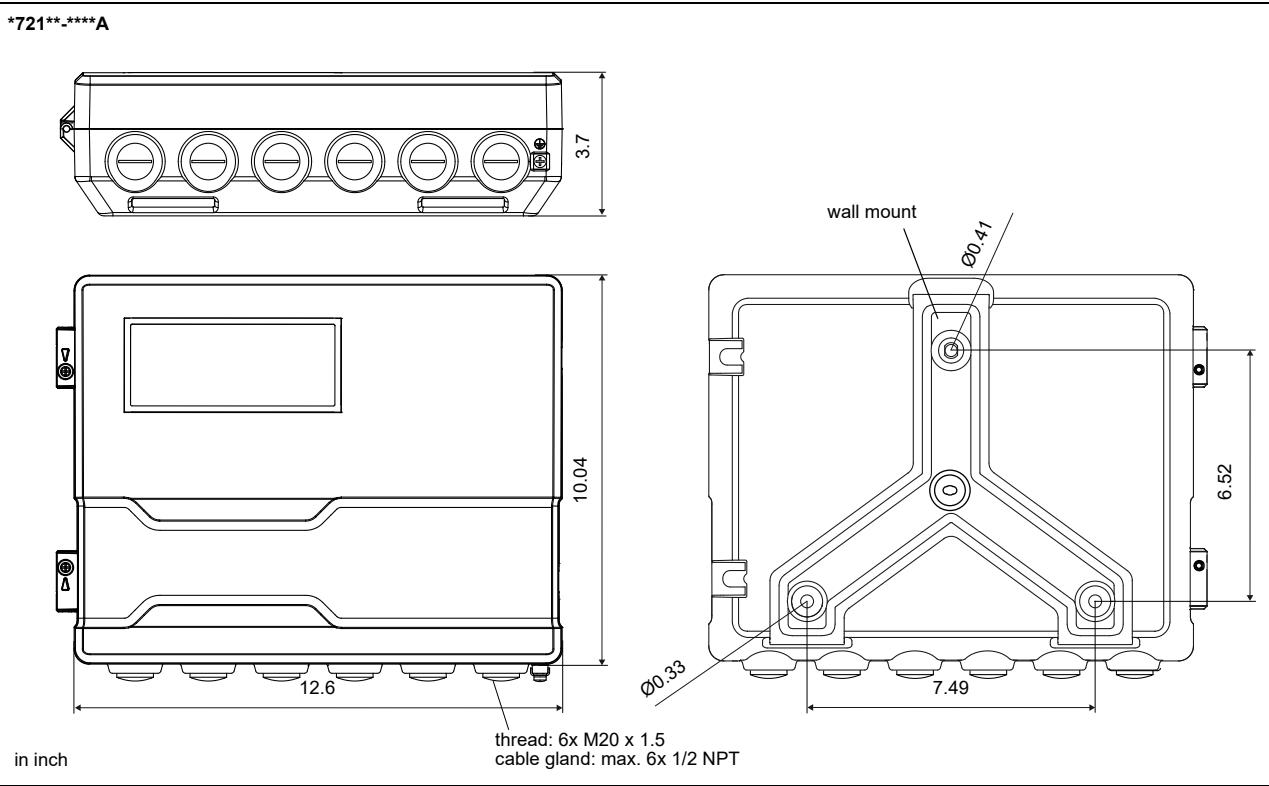
3 outside of explosive atmosphere (housing cover open)

4 with inputs and including parametrization of the transmitter

## Max. permissible error of the calculator

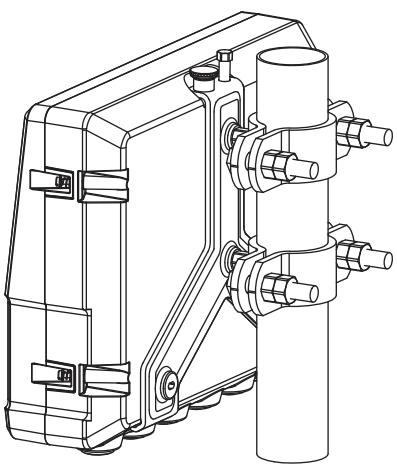


## Dimensions

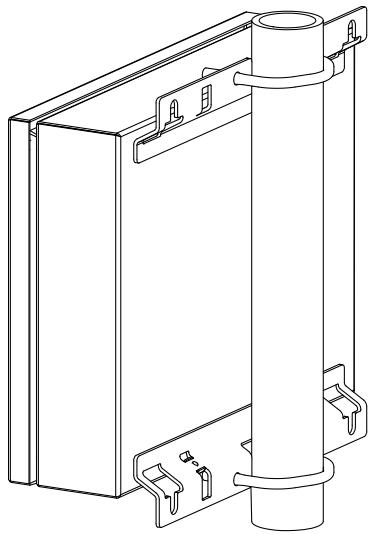


**2" pipe mounting kit**

\*721\*\*-\*\*\*\*A

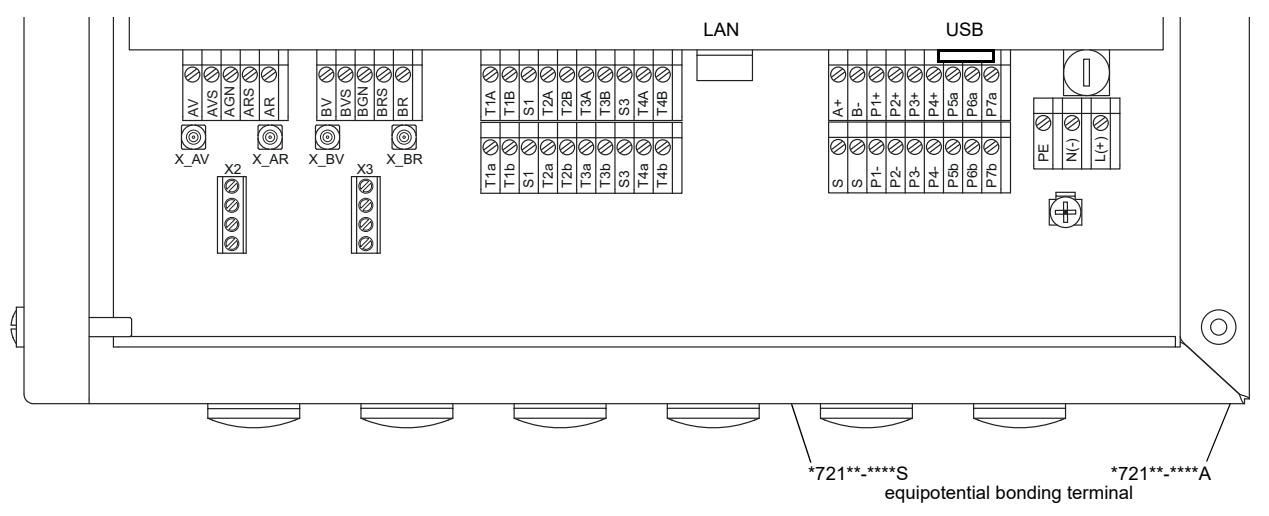


\*721\*\*-\*\*\*\*S



## Terminal assignment

\*721



### power supply<sup>1</sup>

terminal	connection (AC)	connection (DC)
PE	earth	earth
N(-)	neutral	-
L(+)	phase	+

### transducers

transducer cable (transducers ****LI*)				transducer cable (transducers ****52)		
measuring channel A		measuring channel B		measuring channel A	measuring channel B	
terminal	connection	terminal	connection	transducer	terminal	connection
AV	signal	BV	signal		X_AV	X_BV
AVS	shield	BVS	shield		X_AR	X_BR
ARS	shield	BRS	shield			SMB connector
AR	signal	BR	signal			SMB connector

### outputs<sup>1, 2</sup>

terminal	connection	terminal	connection	communication interface
P1+ to P4+	current output, voltage output, frequency output,	A+	signal +	• RS485 <sup>1</sup>
P1- to P4-	binary output (Reed relay), HART (P1)	B-	signal -	• Modbus RTU <sup>1</sup>
P5a to P7a	binary output (optorelay)	S	shield	• BACnet MS/TP <sup>1</sup>
P5b to P7b				• Profibus PA <sup>1</sup>
		USB	type B	• FF H1 <sup>1</sup>
		LAN	RJ45	• service (FluxDiag/ FluxDiagReader)
				• service (FluxDiag/ FluxDiagReader)
				• BACnet IP
				• Modbus TCP

### analog inputs<sup>1, 2</sup>

terminal	temperature probe		passive sensor		active sensor	
terminal	with connector	without connector	direct connection	connection with extension cable	connection	connection
T1a to T4a	red	red	red	white	not connected	not connected
T1A to T4A	red/blue	gray	red	black	-	+
T1b to T4b	white/blue	blue	white	red	+	not connected
T1B to T4B	white	white	white	green	not connected	-
S1, S3	shield	shield	-	-	not connected	not connected

### Binary inputs<sup>1, 2</sup>

terminal
P1+ to P2+, P1- to P2-

<sup>1</sup> cable (by customer):

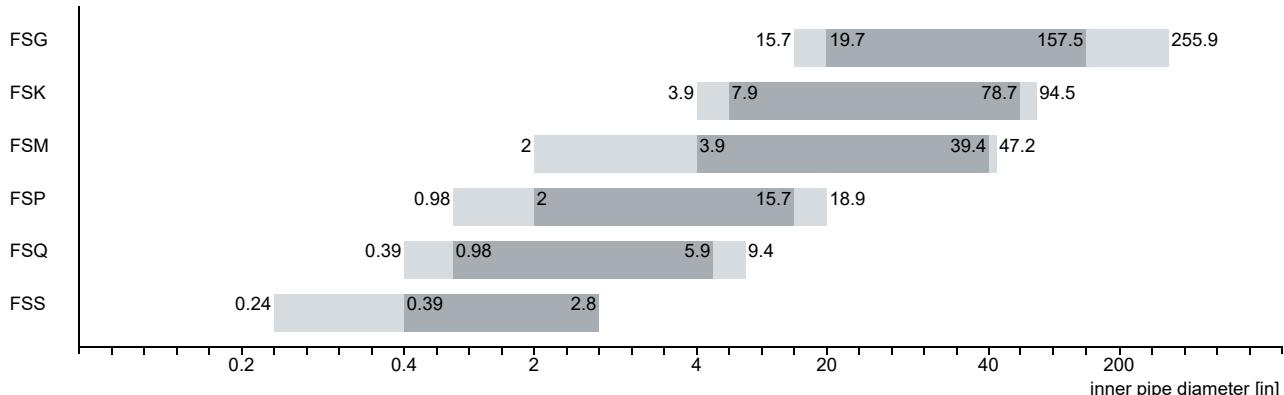
- e.g., flexible leads, with insulated wire end ferrules, lead cross sectional area: AWG14 to 24
- outer diameter of the cable (\*721\*\*-\*\*\*\*S with ferrite nut): max. 0.3 in

<sup>2</sup> The number, type and terminal assignment will be customized.

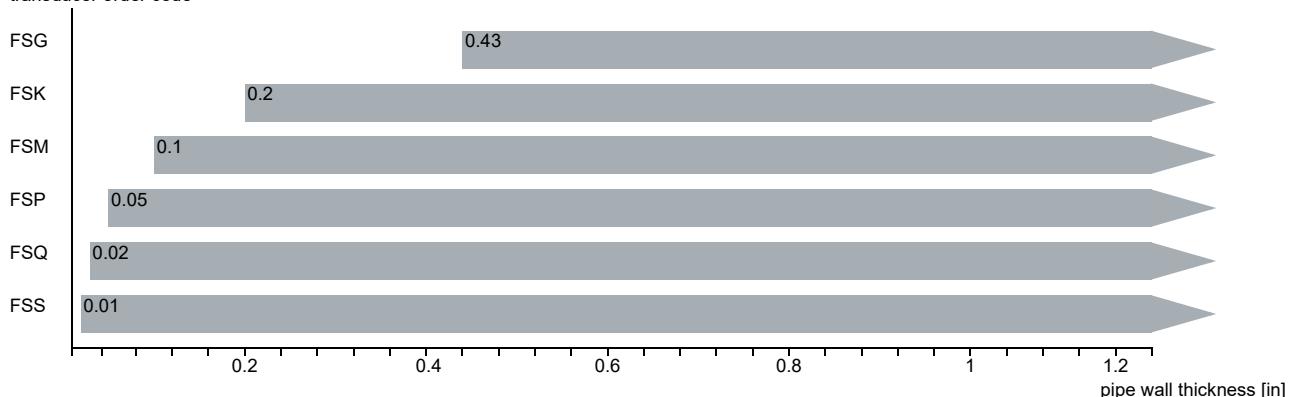
## Transducers

### Transducer selection

transducer order code



transducer order code



recommended

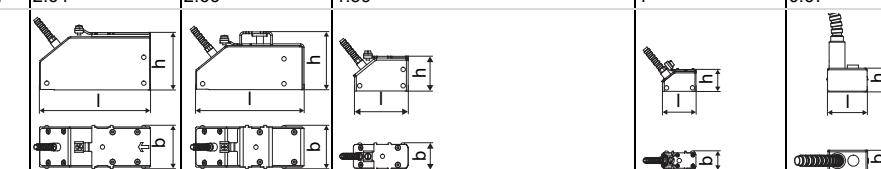
possible

**Transducer order code**

1, 2	3	4	5, 6	7, 8	9 to 11	no. of character		
transducer	transducer frequency	ambient temperature	explosion protection	connection system	extension cable	option	description	
FS	set of ultrasonic flow transducers for liquids measurement, shear wave							
G	0.2 MHz							
K	0.5 MHz							
M	1 MHz							
P	2 MHz							
Q	4 MHz							
S	8 MHz							
	N	normal temperature range						
		extended temperature range						
	NN	not explosion proof						
	A2	ATEX zone 2/IECEx zone 2						
	A1	ATEX zone 1/IECEx zone 1						
	F2	FM Class I Div. 2						
	TS	direct connection or connection via junction box						
	XXX	0 m: without extension cable > 0 m: with extension cable						
		LC	long transducer cable					
		IP68	degree of protection IP68					
		OS	housing with stainless steel 316					

## Technical data

### Shear wave transducers (zone 2 - FM Class I Div. 2 - nonEx, TS)

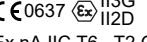
order code	FSG-N**TS/**	FSK-N**TS/**	FSM-N**TS/**	FSP-N**TS/**	FSQ-N**TS/**	FSS-N**TS/**						
technical type	C(DL)G1N52	C(DL)K1N52	C(DL)M2N52	C(DL)P2N52	C(DL)Q2N52	CDS1N52						
transducer frequency MHz	0.2	0.5	1	2	4	8						
<b>inner pipe diameter d</b>												
min. extended	in	15.7	3.9	2	0.98	0.39						
min. recommended	in	19.7	7.9	3.9	2	0.98						
max. recommended	in	157.5	78.7	39.4	15.7	5.9						
max. extended	in	255.9	94.5	47.2	18.9	9.4						
<b>pipe wall thickness</b>												
min.	in	0.43	0.2	0.1	0.05	0.02						
<b>material</b>												
housing	PEEK with stainless steel cap 304, ***-*****/OS: 316L				stainless steel 304							
contact surface	PEEK				PEI							
degree of protection	NEMA 6				NEMA 4							
<b>transducer cable</b>												
type	1699											
length	ft	16	13	9	6							
length (***/*****/LC)	ft	29			-							
<b>dimensions</b>												
length l	in	5.1	4.98	2.52	1.57	0.98						
width b	in	2.01	2.01	1.26	0.87	0.51						
height h	in	2.64	2.66	1.59	1	0.67						
dimensional drawing												
weight (without cable)	lb	1	0.79	0.15	0.04	0.01						
<b>pipe surface temperature</b>												
min.	°F	-40			-22							
max.	°F	+266			+266							
<b>ambient temperature</b>												
min.	°F	-40			-22							
max.	°F	+266			+266							
temperature compensation	x				-							
<b>explosion protection</b>												
• ATEX/IECEx												
order code	FSG-NA2TS/**				FSK-NA2TS/**							
pipe surface temperature (Ex)					FSM-NA2TS/**							
• min.	°C	-55			-							
• max.	°C	gas: +190, dust: +180			-							
marking	 Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db				-							
certification ATEX	IBExU10ATEX1163 X				-							
certification IECEx	IECEx IBE 12.0005X				-							
• FM												
order code	FSG-NF2TS/**				FSK-NF2TS/**							
pipe surface temperature (Ex)					FSM-NF2TS/**							
• min.	°F	-40			-							
• max.	°F	+257		+374		+257						
degree of protection	IP66											
marking	 NI/CI. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860											

**Shear wave transducers (zone 2 - nonEx, TS, IP68)**

order code	FSG-N**TS/IP68	FSK-N**TS/IP68	FSM-N**TS/IP68	FSP-N**TS/IP68
technical type	CDG1LI8	CDK1LI8	CDM2LI8	CDP2LI8
transducer frequency/ MHz	0.2	0.5	1	2
<b>inner pipe diameter d</b>				
min. extended	in	15.7	3.9	2
min. recommended	in	19.7	7.9	2
max. recommended	in	157.5	78.7	39.4
max. extended	in	255.9	94.5	47.2
<b>pipe wall thickness</b>				
min.	in	0.43	0.2	0.1
<b>material</b>				
housing		PEEK with stainless steel cap 316Ti		
contact surface		PEEK		
degree of protection		IP68 <sup>1</sup>		
<b>transducer cable</b>				
type		2550		
length	ft	39		
<b>dimensions</b>				
length l	in	5.12		2.76
width b	in	2.13		1.26
height h	in	3.29		1.81
dimensional drawing				
weight (without cable)	lb	0.95		0.19
<b>pipe surface temperature</b>				
min.	°F	-40		
max.	°F	+212		
<b>ambient temperature</b>				
min.	°F	-40		
max.	°F	+212		
temperature compensation		x		
<b>explosion protection</b>				
• ATEX/IECEx				
order code		FSG-NA2TS/IP68	FSK-NA2TS/IP68	FSM-NA2TS/IP68
pipe surface temperature (Ex)				FSP-NA2TS/IP68
• min.	°C	-40		
• max.	°C	gas: +90, dust: +80		
marking		CE 0637 Ex II3G II2D Ex nA IIC T6..T2 Gc Ex tb IIIC TX Db		
certification ATEX		IBExU10ATEX1163 X		
certification IECEx		IECEx IBE 12.0005X		

<sup>1</sup> test conditions: 3 months/29 psi (65 ft)/36 °F

**Shear wave transducers (zone 2 - FM Class I Div. 2 - nonEx, TS, extended temperature range)**

order code	FSM-E**TS/**	FSP-E**TS/**	FSQ-E**TS/**		
technical type	C(DL)M2E52	C(DL)P2E52	C(DL)Q2E52		
transducer frequency MHz	1	2	4		
<b>inner pipe diameter d</b>					
min. extended	in 2	0.98	0.39		
min. recommended	in 3.9	2	0.98		
max. recommended	in 39.4	15.7	5.9		
max. extended	in 47.2	18.9	9.4		
<b>pipe wall thickness</b>					
min.	in 0.1	0.05	0.02		
<b>material</b>					
housing	PI with stainless steel cap 304, ***-****/OS: 316L				
contact surface	PI				
degree of protection	NEMA 4				
<b>transducer cable</b>					
type	6111				
length	ft 13	9			
length (**-****/LC)	ft 29				
<b>dimensions</b>					
length l	in 2.52	1.57			
width b	in 1.26	0.87			
height h	in 1.59	1			
dimensional drawing					
weight (without cable)	lb 0.15	0.04			
<b>pipe surface temperature</b>					
min.	°F -22	-22			
max.	°F +450 <sup>1</sup>	+392			
<b>ambient temperature</b>					
min.	°F -22	-22			
max.	°F +104 <sup>2</sup> +140 <sup>2</sup> +392 <sup>3</sup>	+392			
temperature compensation	x				
<b>explosion protection</b>					
• ATEX/IECEx					
order code	FSM-EA2TS/**	FSP-EA2TS/**	FSQ-EA2TS/**		
pipe surface temperature (Ex)					
• min.	°C -45				
• max.	°C gas: +235 <sup>1</sup> , dust: +225 <sup>1</sup>				
marking	 Ex nA IIC T6...T2 Gc Ex tb IIIA TX Db				
certification ATEX	IBExU10ATEX1163 X				
certification IECEx	IECEx IBE 12.0005X				
• FM					
order code	FSM-EF2TS/**	FSP-EF2TS/**	FSQ-EF2TS/**		
pipe surface temperature (Ex)					
• min.	°F -40				
• max.	°F +455 <sup>1</sup>				
degree of protection	IP66				
marking	 NI/CI. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860				

<sup>1</sup> > +200 °C/+392 °F:

Variofix L (nonEx, Ex) or quick release clasps and tension straps (nonEx)

observe the insulation instruction

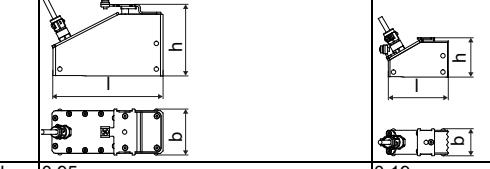
Ex: ambient temperature max. +40 °C/+104 °F

<sup>2</sup> pipe surface temperature +200 to +232 °C/+392 to +450 °F: quick release clasps and tension straps<sup>3</sup> pipe surface temperature max. +200 °C/+392 °F

**Shear wave transducers (zone 1, TS)**

order code		FSG-N*1TS/**	FSK-N*1TS/**	FSM-N*1TS/**	FSP-N*1TS/**	FSQ-N*1TS/**
technical type		C(DL)G1N81	C(DL)K1N81	C(DL)M2N81	C(DL)P2N81	C(DL)Q2N81
transducer frequency/ MHz	0.2	0.5	1	2	4	
inner pipe diameter d						
min. extended	in	15.7	3.9	2	0.98	0.39
min. recommended	in	19.7	7.9	3.9	2	0.98
max. recommended	in	157.5	78.7	39.4	15.7	5.9
max. extended	in	255.9	94.5	47.2	18.9	9.4
pipe wall thickness						
min.	in	0.43	0.2	0.1	0.05	0.02
material						
housing		PEEK with stainless steel cap 304 , ***-****/OS: 316L				
contact surface		PEEK				
degree of protection		IP65	IP66			IP65
transducer cable						
type		1699				
length	ft	16		13		9
length (***-****/LC)	ft	29				
dimensions						
length l	in	5.1	4.98	2.52	1.57	
width b	in	2.01	2.01	1.26	0.87	
height h	in	2.64	2.66	1.59	1	
dimensional drawing						
weight (without cable)	lb	1	0.79	0.15	0.04	
pipe surface temperature						
min.	°F	-40				
max.	°F	+266				
ambient temperature						
min.	°F	-40				
max.	°F	+266				
temperature compensation		x				
explosion protection						
• ATEX/IECEx						
order code		FSG-NA1TS/**	FSK-NA1TS/**	FSM-NA1TS/**	FSP-NA1TS/**	FSQ-NA1TS/**
pipe surface temperature (Ex)						
• min.	°C	-55				
• max.	°C	+180				
marking		CE 0637 ⊕ II2G Ex q IIC T6...T3 Gb Ex tb IIC TX Db	II2D			
certification ATEX		IBExU07ATEX1168 X				
certification IECEx		IECEx IBE 08.0007X				

**Shear wave transducers (zone 1, TS, IP68)**

order code		FSG-N*1TS/IP68	FSK-N*1TS/IP68	FSM-N*1TS/IP68	FSP-N*1TS/IP68
technical type		CDG1LI1	CDK1LI1	CDM2LI1	CDP2LI1
transducer frequency	MHz	0.2	0.5	1	2
<b>inner pipe diameter d</b>					
min. extended	in	15.7	3.9	2	0.98
min. recommended	in	19.7	7.9	3.9	2
max. recommended	in	157.5	78.7	39.4	15.7
max. extended	in	255.9	94.5	47.2	18.9
<b>pipe wall thickness</b>					
min.	in	0.43	0.2	0.1	0.05
<b>material</b>					
housing		PEEK with stainless steel cap 316Ti			
contact surface		PEEK			
degree of protection		IP68 <sup>1</sup>			
<b>transducer cable</b>					
type		2550			
length	ft	39			
<b>dimensions</b>					
length l	in	5.12		2.76	
width b	in	2.13		1.26	
height h	in	3.29		1.81	
dimensional drawing					
weight (without cable)	lb	0.95		0.19	
<b>pipe surface temperature</b>					
min.	°F	-40			
max.	°F	+212			
<b>ambient temperature</b>					
min.	°F	-40			
max.	°F	+212			
temperature compensation		x			
<b>explosion protection</b>					
• ATEX/IECEx					
order code		FSG-NA1TS/IP68	FSK-NA1TS/IP68	FSM-NA1TS/IP68	FSP-NA1TS/IP68
pipe surface temperature (Ex)					
• min.	°C	-55			
• max.	°C	+80			
marking		CE 0637 			
		Ex q IIC T6...T3 Gb			
		Ex tb IIIC TX Db			
certification ATEX		IBExU07ATEX1168 X			
certification IECEx		IECEx IBE 08.0007X			

<sup>1</sup> test conditions: 3 months/29 psi (65 ft)/36 °F

**Shear wave transducers (zone 1, TS, extended temperature range)**

order code	FSM-E*1TS/**	FSP-E*1TS/**	FSQ-E*1TS/**					
technical type	C(DL)M2E85	C(DL)P2E85	C(DL)Q2E85					
transducer frequency [MHz]	1	2	4					
<b>inner pipe diameter d</b>								
min. extended	in 2	0.98	0.39					
min. recommended	in 3.9	2	0.98					
max. recommended	in 39.4	15.7	5.9					
max. extended	in 47.2	18.9	9.4					
<b>pipe wall thickness</b>								
min.	in 0.1	0.05	0.02					
<b>material</b>								
housing	PI with stainless steel cap 304, ***_****/OS: 316L							
contact surface	PI							
degree of protection	IP66							
<b>transducer cable</b>								
type	6111							
length	ft 13	9						
length (***,****/LC)	ft 29							
<b>dimensions</b>								
length l	in 2.52	1.57						
width b	in 1.26	0.87						
height h	in 1.59	1						
dimensional drawing								
weight (without cable)	lb 0.15	0.04						
<b>pipe surface temperature</b>								
min.	°F -22	-22						
max.	°F +450 <sup>1</sup>	+392						
<b>ambient temperature</b>								
min.	°F -22	-22						
max.	°F +104 +392 <sup>2</sup>	+392						
temperature compensation	x							
<b>explosion protection</b>								
• ATEX/IECEx								
order code	FSM-EA1TS/**	FSP-EA1TS/**	FSQ-EA1TS/**					
pipe surface temperature (Ex)								
• min.	°C -45							
• max.	°C +225 <sup>1</sup>							
marking								
certification ATEX	IBExU07ATEX1168 X							
certification IECEx	IECEx IBE 08.0007X							

<sup>1</sup> > +200 °C/+392 °F:

Variofix L

observe the insulation instruction

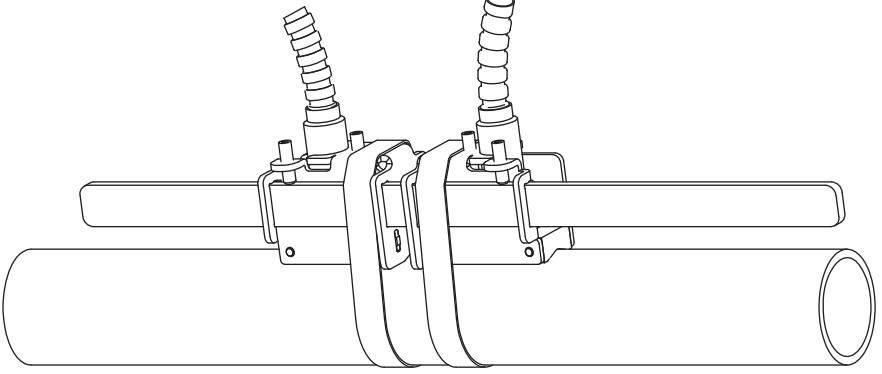
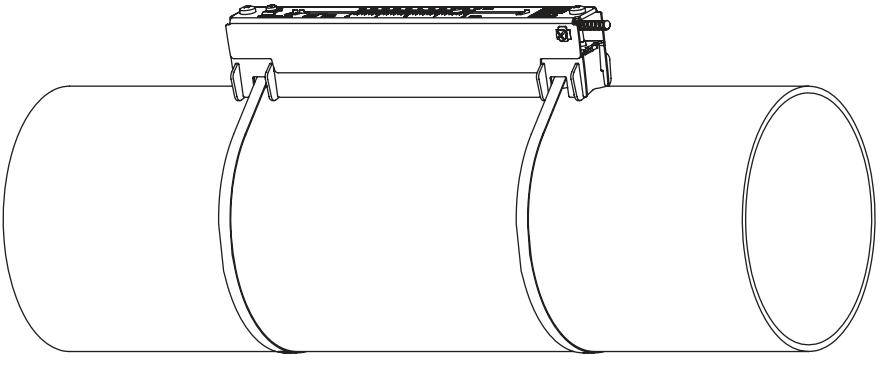
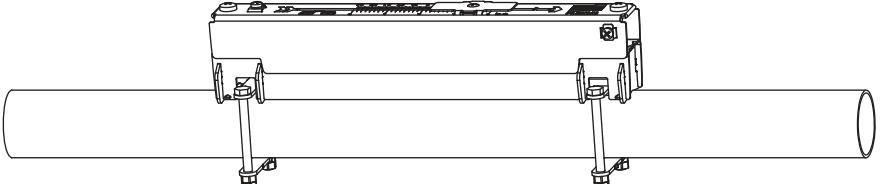
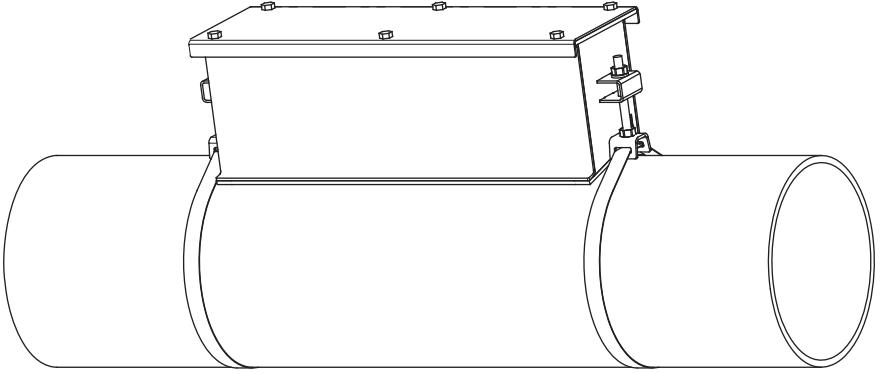
ambient temperature max. +40 °C/+104 °F

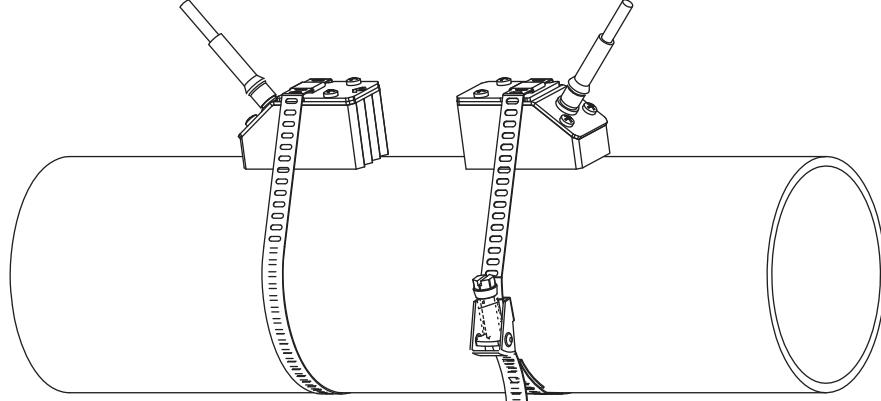
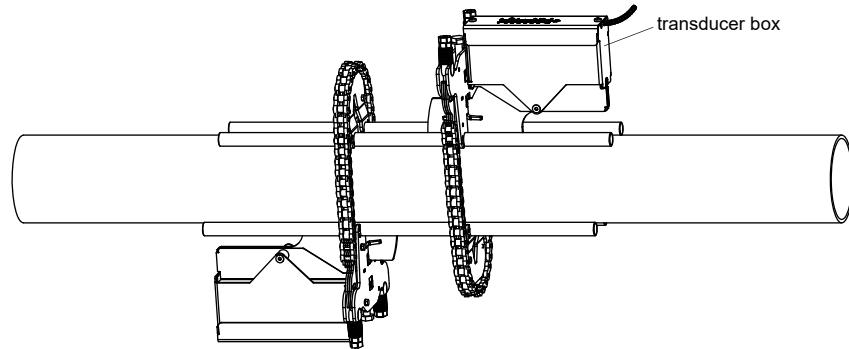
<sup>2</sup> pipe surface temperature max. +200 °C/+392 °F

## Transducer mounting fixture

### Order code

1, 2	3	4	5	6	7 to 9	no. of character	
transducer mounting fixture	transducer	measurement arrangement	size	fixation	outer pipe diameter	option	description
PL							PermaLok
VL							PermaRail
WI							transducer box for Wavelnjector
	K						transducers with transducer frequency G, K
	M						transducers with transducer frequency M, P
	Q						transducers with transducer frequency Q
	S						transducers with transducer frequency S
	D						reflect arrangement or diagonal arrangement/direct mode
	R						reflect arrangement
	S						small
	M						medium
	L						large
	B						bolts
	S						tension straps
	W						welding
	N						without fixation
		SK1					0.5 to 2.5 in
		SK2					3 to 6 in
		SK3					8 to 10 in
		SK4					12 to 18 in
		SK5					20 to 36 in
		SK6					42 to 100 in
		SK7					100 to 170 in
		SK8					170 to 370 in
		NDR					any
			IP68				for transducers with degree of protection IP68
			OS				housing with stainless steel 316
			Z				special design

<b>PermaRail (VLS)</b> 	transducer frequency: S material: stainless steel 304, 303
<b>PermaRail (VLK, VLM, VLQ)</b> 	material: stainless steel 304, 301, 410 option OS: 316Ti, 316L, 17-7PH inner length: <b>VLK</b> : 13.7 in, option IP68: 14.5 in <b>VLM</b> : 9.2 in <b>VLQ</b> : 6.9 in dimensions: <b>VLK</b> : 16.65 x 3.54 x 3.66 in option IP68: 17.44 x 3.7 x 4.13 in <b>VLM</b> : 12.17 x 2.24 x 2.48 in <b>VLQ</b> : 9.72 x 1.69 x 1.85 in
<b>PermaRail with bolt mounting plates (VL*-**-B)</b> 	material: stainless steel 304, 301, 410 option OS: 316Ti, 316L, 17-7PH inner length: <b>VLM</b> : 9.2 in <b>VLQ</b> : 6.9 in dimensions: <b>VLM</b> : 12.17 x 2.24 x 2.48 in <b>VLQ</b> : 9.72 x 1.69 x 1.85 in outer pipe diameter: max. 1.9 in
<b>PermaLok PL</b> 	material: stainless steel 316

<b>quick release clasp and tension straps</b>	 material: stainless steel 410, 200
<b>transducer box WI for WavelInjector</b>	 see Technical specification TSWaveInjectorVx-x

## Coupling materials for transducers

	normal temperature range (4th character of transducer order code = N)	extended temperature range (4th character of transducer order code = E)	WaveInjector WI-400				
	< 212 °F	< 338 °F	< 302 °F	< 392 °F	392 to 464 °F	< 536 °F	536 to 752 °F
< 24 h	coupling com- pound type N or coupling pad type VT	coupling com- pound type E or coupling pad type VT	coupling com- pound type E or H or coupling pad type VT	coupling com- pound type E or H or coupling pad type VT	coupling pad type TF	coupling pad type A and coupling pad type VT	coupling pad type B and coupling pad type VT
long time measure- ment	coupling pad type VT <sup>1</sup>	coupling pad type VT <sup>2</sup>	coupling pad type VT <sup>1</sup>	coupling pad type VT <sup>2</sup>	coupling pad type TF	coupling pad type A and coupling pad type VT	coupling pad type B and coupling pad type VT

<sup>1</sup> < 5 years<sup>2</sup> < 6 months

## Technical data

type	ambient temperature °F
coupling compound type N	-22 to +266
coupling compound type E	-22 to +392
coupling compound type H	-22 to +482
coupling pad type A	max. 536
coupling pad type B	536 to 752
coupling pad type VT	14 to +392
coupling pad type TF	392 to 464

## Connection systems

connection system TS		
connection with extension cable	direct connection	transducers technical type
JB01	<p>JB01</p> <p> FLEXIM</p> <p>transmitter</p> <p>X</p> <p>l</p>	****8*
JBP3	<p>JBP3</p> <p> FLEXIM</p> <p>transmitter</p> <p>X</p>	***L1*
JB02, JB03, JB04	<p>JB02, JB03, JB04</p> <p> FLEXIM</p> <p>transmitter</p> <p>X</p>	****52

**Cable**

transducer cable				
<b>type</b>		<b>1699</b>	<b>2550</b>	<b>6111</b>
weight	lb/ft	0.06	0.02	0.06
ambient temperature	°F	-67 to +392	-40 to +212	-148 to +437
properties			longitudinal watertight	
cable jacket				
material		PTFE	PUR	PFA
outer diameter	in	0.11	0.2 ±0.01	0.11
thickness	in	0.01	0.04	0.02
color		brown	gray	white
shield		x	x	x
sheath				
material		stainless steel 304 option OS: 316Ti	-	stainless steel 304 option OS: 316Ti
outer diameter	in	0.31	-	0.31

extension cable				
<b>type</b>		<b>2615</b>	<b>5245</b>	
weight	lb/ft	0.12	0.26	
ambient temperature	°F	-22 to +158	-22 to +158	
properties		halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	
cable jacket				
material		PUR	PUR	
outer diameter	in	0.47	0.47	
thickness	in	0.08	0.08	
color		black	black	
shield		x	x	
sheath				
material		-	steel wire braid with copolymer sheath	
outer diameter	in	-	0.61	

**Cable length**

transducer frequency		F, G, H, K		M, P		Q		S	
<b>connection system TS</b>									
transducers		x	I	x	I	x	I	x	I
technical type									
*(DR)***8*	ft	16	≤ 984	13	≤ 984	9	≤ 295	-	-
option LC:	ft	29	≤ 984	29	≤ 984	29	≤ 295	-	-
*(LT)***8*									
*(DR)***5*	ft	16	≤ 984	13	≤ 984	9	≤ 295	6	≤ 131
option LC:	ft	29	≤ 984	29	≤ 984	29	≤ 295	-	-
*(LT)***5*									
option IP68: ****L1*	ft	39	≤ 984	39	≤ 984	-	-	-	-

x = transducer cable length

I = max. length of extension cable (depending on application)

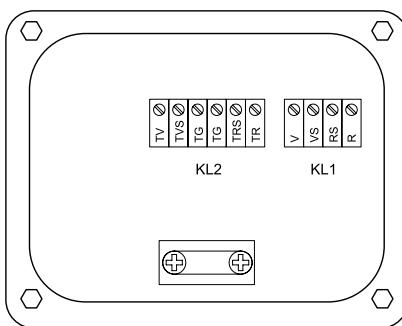
## Junction box

### Technical data

#### JB01S4E3M, JBP2, JBP3

weight	lb	2.6 lb
fixation	wall mounting optional: 2" pipe mounting	
<b>material</b>		
housing		stainless steel 316L
gasket		silicone
degree of protection	NEMA 6	
<b>ambient temperature</b>		
min.	°F	-40
max.	°F	+176
<b>explosion protection</b>		
• ATEX/IECEx (zone 1)		
junction box		JB01S4E3M
marking		CE 0637 II2G II2D Ex eb mb IIC T6...T4 Gb Ex tb IIIC T100 °C Db Ta -40...+70/80 °C
certification ATEX	IBExU06ATEX1161	
certification IECEx	IECEx IBE 08.0006	
type of protection	gas: increased safety decoupled network: encapsulation dust: protection by enclosure	
• ATEX (zone 2)		
junction box		JPB2
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C

#### Connection



#### Transducers

terminal strip	terminal	connection	transducer
KL1	V	signal	↑
	VS	internal shield	
	RS	internal shield	↓
	R	signal	

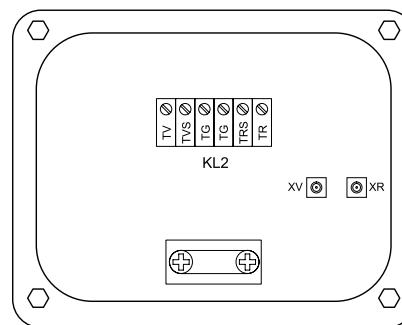
#### Extension cable

terminal strip	terminal	connection
KL2	TV	signal
	TSV	internal shield
	TG	internal shield
	TRS	internal shield
	TR	signal

#### JB02, JB03, JB04

weight	lb	2.6 lb
fixation	wall mounting optional: 2" pipe mounting	
<b>material</b>		
housing		stainless steel 316L
gasket		silicone
degree of protection	IP67	
<b>ambient temperature</b>		
min.	°F	-40
max.	°F	+176
<b>explosion protection</b>		
• ATEX		
junction box		JB02
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C

#### Connection



#### Transducers

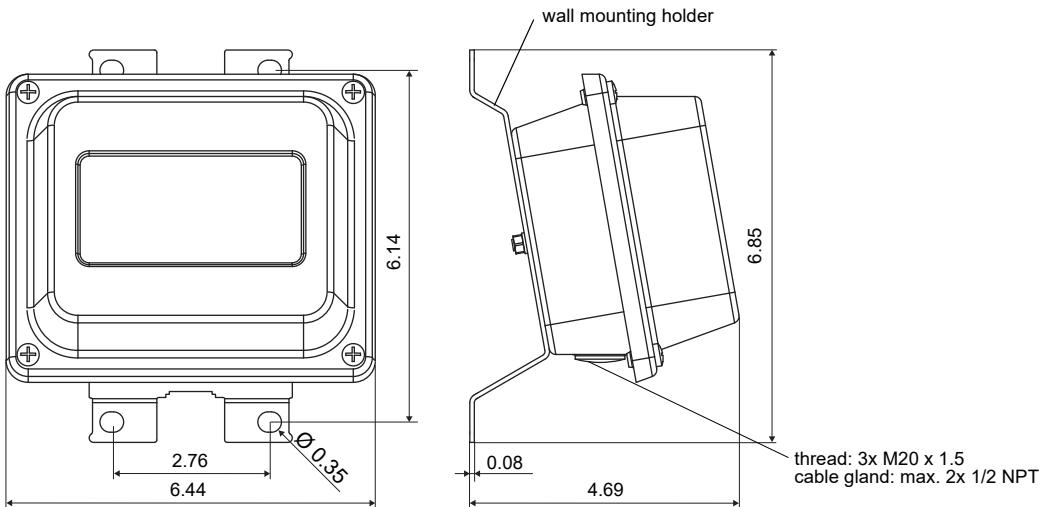
	terminal	connection	transducer
	XV	SMB connector	↑
	XR	SMB connector	↓

#### Extension cable

terminal strip	terminal	connection
KL2	TV	signal
	TSV	internal shield
	TRS	internal shield
	TR	signal

## Dimensions

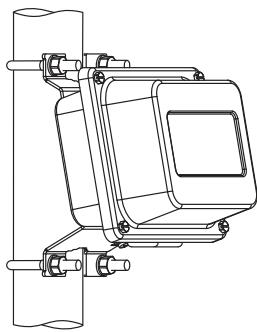
JB0\*, JBP\*



in inch

## 2" pipe mounting kit

JB\*\*

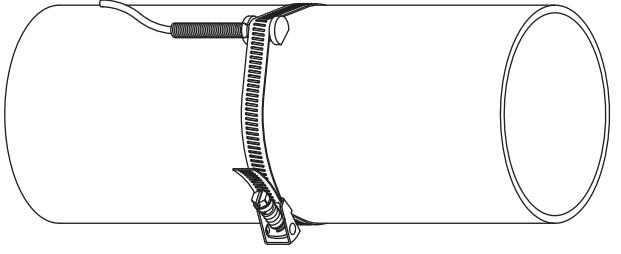
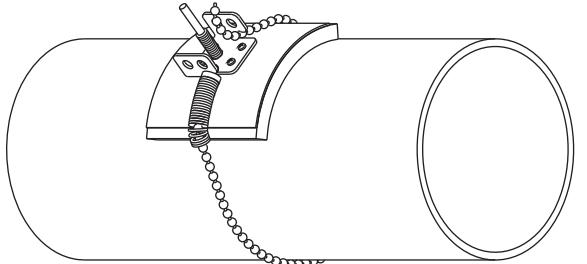


## Clamp-on temperature probe (optional)

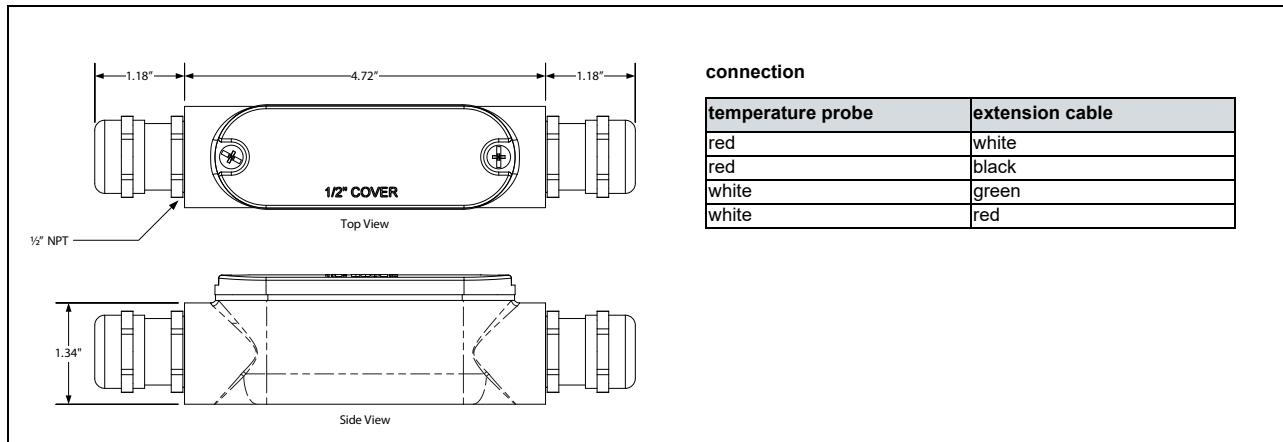
### Technical data

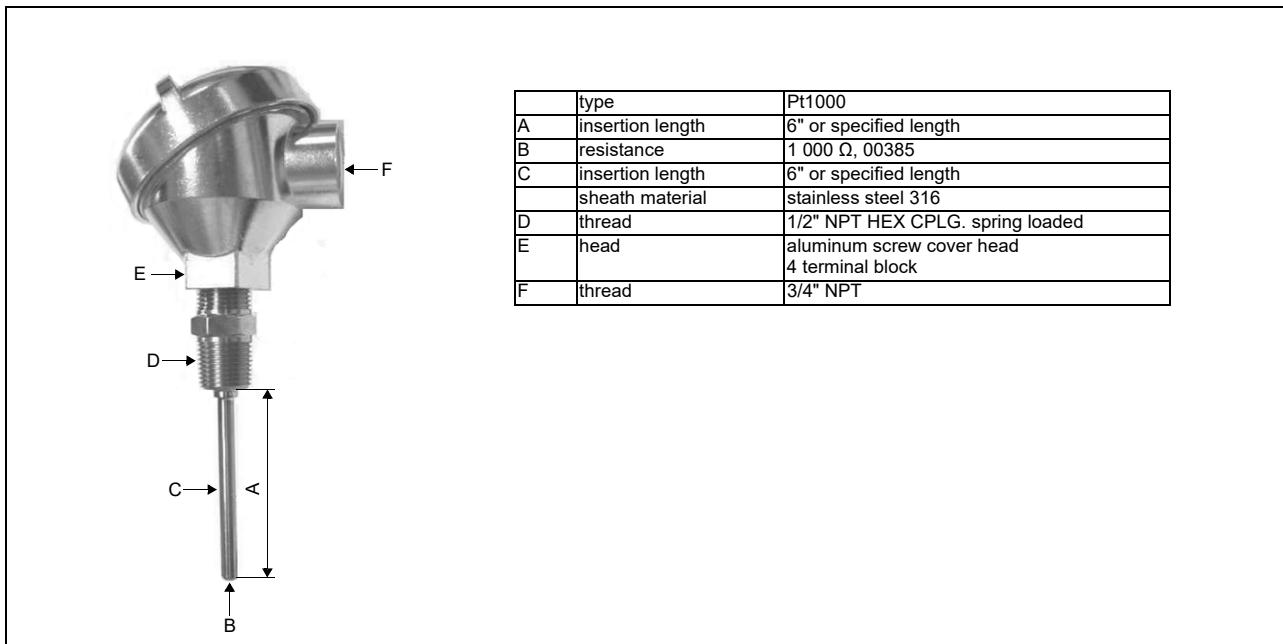
PT13N		
design	clamp-on	
type	Pt1000	
connection	4-wire	
measuring range °F	-40 to +392	
accuracy T	$\pm(0.27 \text{ }^{\circ}\text{F} + 2 \cdot 10^{-3} \cdot ( T  \text{ }^{\circ}\text{F}) - 32 \text{ }^{\circ}\text{F})$ class A	
accuracy ΔT (2x Pt matched according to EN 1434-1)	≤ 0.03 °F (at 50 °F)	
housing	360 brass alloy	
degree of protection	NEMA 4	
dimensions		
length l	in	0.79
width b	in	0.59
height h	in	0.49
dimensional drawing		
weight	lb	0.437
accessories		
thermal conductivity foil 482 °F	x	
Connection system		
connection with extension cable		direct connection
extension cable		
Connection		
temperature probe		
Cable		
temperature probe		extension cable
type	4 x 24 AWG	4 x 18 AWG
standard length ft	20	-
max. length ft	-	656
cable jacket	PTFE	LS PVC
PT13F		
design	clamp-on short response time	
type	Pt1000	
connection	4-wire	
measuring range °F	-58 to +482	
accuracy T	$\pm(0.27 \text{ }^{\circ}\text{F} + 2 \cdot 10^{-3} \cdot ( T  \text{ }^{\circ}\text{F}) - 32 \text{ }^{\circ}\text{F})$ class A	
accuracy ΔT (2x Pt matched according to EN 1434-1)	≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434	
response time s	8	
housing	PEEK, stainless steel 304, copper	
degree of protection	NEMA 4	
dimensions		
length l	in	0.55
width b	in	1.18
height h	in	1.06
dimensional drawing		
weight	lb	0.7
accessories		
thermal conductivity paste 392 °F	x	
thermal conductivity foil 482 °F	x	
plastic protection plate, insulation foam	x	
Connection system		
connection with extension cable		direct connection
extension cable		
Connection		
temperature probe		
Cable		
temperature probe		extension cable
type	4 x 0.25 mm² black	4 x 18 AWG
standard length ft	9	-
max. length ft	-	656
cable jacket	PTFE	PVC

## Fixation

<b>tension strap PT13N</b>		material: stainless steel 301, 410
<b>ball chain PT13F</b>		material: stainless steel 316L length: 3 ft

## Junction box



**Inline temperature probe (optional)**

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