



**J.A.KING**  
PRECISION MEASUREMENT PROFESSIONALS

# I'm Audit Ready...Are You?



J.A. KING'S **AUDIT PREPARATION SERVICES** CAN GIVE YOU PEACE OF MIND LEADING UP TO YOUR NEXT AUDIT. WE UNDERGO FREQUENT AUDITS OURSELVES, OVER 30 ANNUALLY, SO WE KNOW THE NECESSARY STEPS TO ENSURE SUCCESS. WE'RE FAMILIAR WITH A WIDE RANGE OF REGULATORY REQUIREMENTS INCLUDING **ISO 9001, TS 16949, FDA, AS 9100, NADCAP, AND NRC** - THAT ALWAYS LOOK CLOSELY AT CALIBRATION. WE OFFER A VARIETY OF SERVICES TO ENSURE YOU'RE CONFIDENT AND PREPARED FOR YOUR NEXT AUDIT!

**Popular Audit Preparation Services include:**

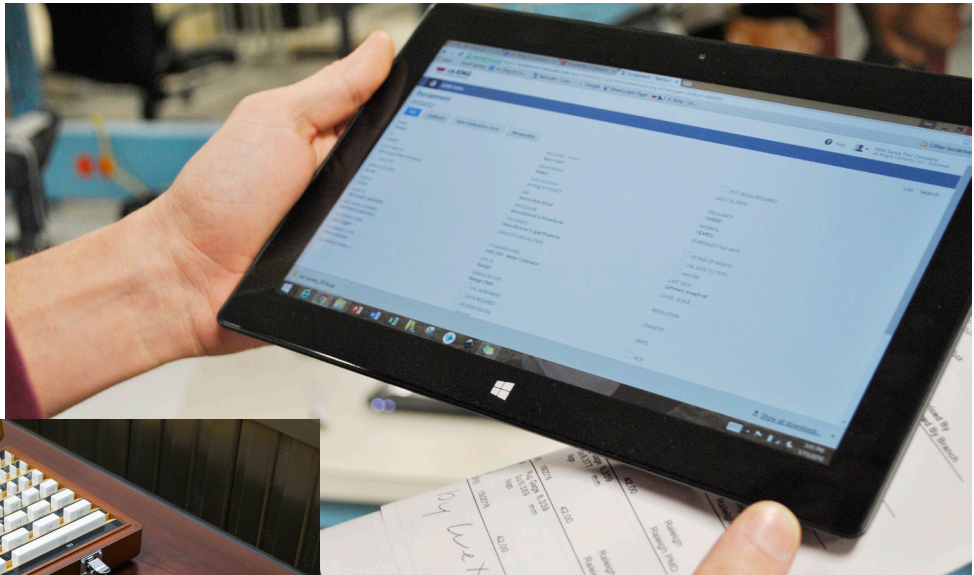
- **Calibration Program Audits:** We take a deep dive into your calibration program to perform a gap analysis and validate procedures, frequencies, and even the measurement equipment itself.
- **Tool and Gage Sweeps:** We locate every piece of equipment and reconcile your system with what is actually on the plant floor- just like an auditor will.

- **In-Audit Support:** We have three full-time Quality Managers that can be on-site during our customers' audits to answer any calibration related questions.

**Let us put more integrity into your quality system and help you avoid a costly audit finding.**



# TOOL SWEEPS



Gages and measurement equipment are located, calibrated and cataloged for audit compliance. Comprehensive reports are supplied. This allows you to stay focused on your business.

EDIT   VIEW	NAME	EQUIPMENT DESC	GAGE ID	MANUFACTURER	MODEL	MFG SERIAL NUMBER	LAST CAL DATE	SCHEDULED DUE DATE
<a href="#">Edit</a>   <a href="#">View</a>	386383	Dial Caliper	2212646	MITUTOYO	505-637-50	2212646	2/5/2015	8/31/2015
<a href="#">Edit</a>   <a href="#">View</a>	493933	Explorer Scale, 2200 x 0.01g	26888	Ohaus	EX2202	B523026888	7/27/2015	1/31/2016
<a href="#">Edit</a>   <a href="#">View</a>	443233	Force Gage, 100 Lbf	3649555	MARK-10	M5-100	3649555	3/18/2015	9/30/2015
<a href="#">Edit</a>   <a href="#">View</a>	506546	Bench Scale	50053	Avery Weigh Tronix	3632B	L8F150053	7/1/2015	1/31/2016
<a href="#">Edit</a>   <a href="#">View</a>	3/310718	Torque Watch	53655	HONEYWELL	651C-2	53655	4/11/2014	3/31/2015
<a href="#">Edit</a>   <a href="#">View</a>	70693	Steel Rule	599-323-1205	BROWN AND SHARPE	599-323-1205	None Listed	9/18/2014	9/30/2019
<a href="#">Edit</a>   <a href="#">View</a>	69871	6 X 0.0005 Inches Caliper	7000680	MITUTOYO	500-421	7000680	3/17/2015	9/30/2015
<a href="#">Edit</a>   <a href="#">View</a>	70435	BALANCE	76871	Accu Lab	EC-411	19176871	1/22/2015	7/31/2015

## DO YOU KNOW WHERE ALL YOUR GAGES ARE? ARE THEY CALIBRATED?

The first step in preparing for a successful audit typically involves a tool sweep. During a tool sweep J.A. King technicians locate every piece of measurement equipment in your facility - from calipers, to scales, torque wrenches, and more. We then document its location so you can easily find it again during your audit. Most importantly, we verify every piece of equipment's calibration status. Typically, we then calibrate any items that are found to be past due to ensure everything is current for the auditor.

**A tool sweep ensures you have a solid foundation heading into your audit. Other benefits include:**

- Locate missing gages that therefore don't need to be replaced
- No audit findings for past due gages in use
- Updating your system to reflect what is on the plant floor

At the end of your tool sweep you are furnished with a comprehensive report featuring the number of gages found during the sweep, the number of gages that were non-conforming including those that were overdue for calibration, not listed in your asset management system, or those that had never been calibrated, a comparison of what was listed in your asset management system versus what was actually on the plant floor, and any further recommendations to avoid audit findings or improve asset management.



**SCAN ME** to watch a short video about the benefits of a tool sweep for your business!